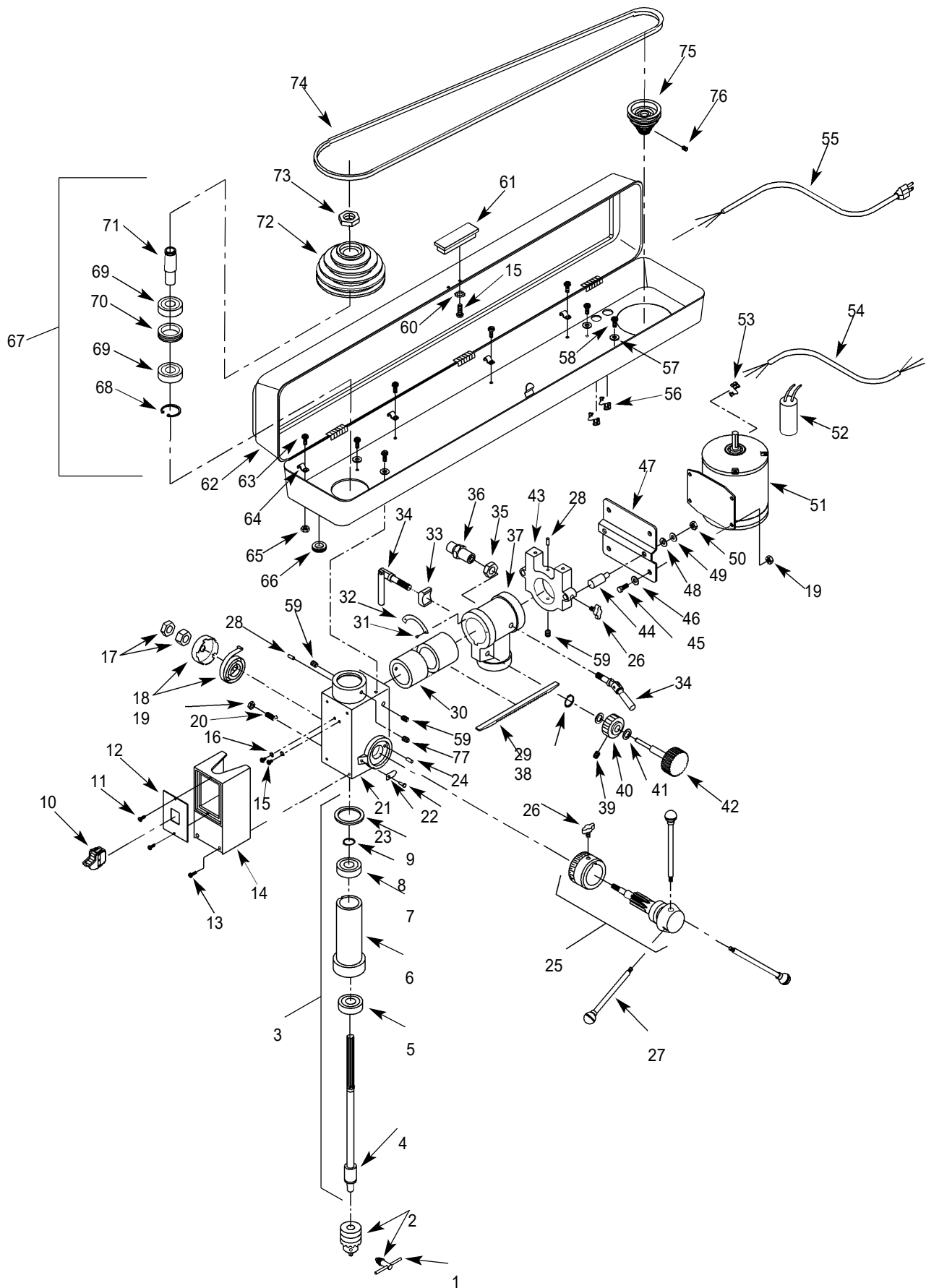
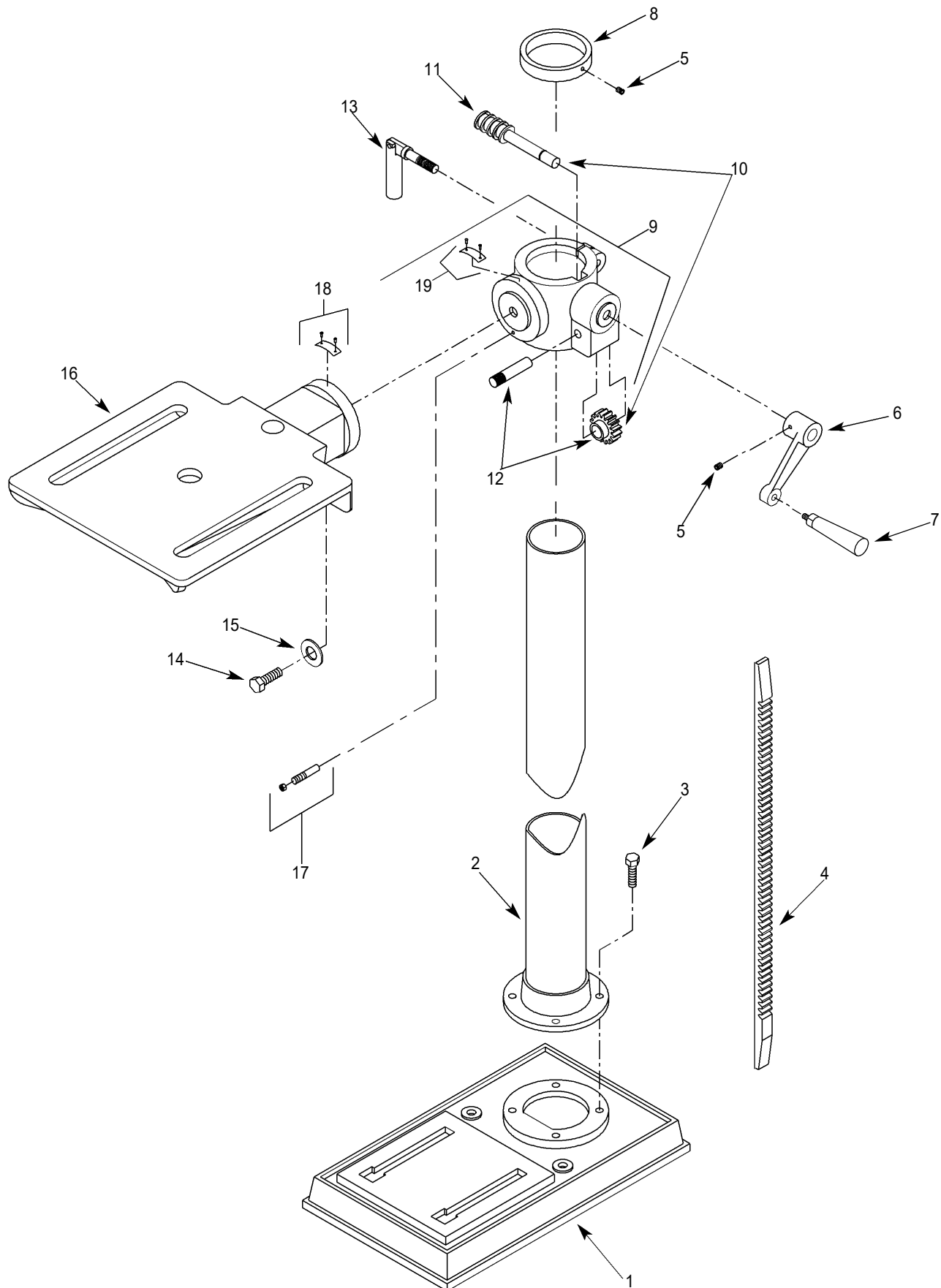




REPLACEMENT PARTS LIST FOR HEAD

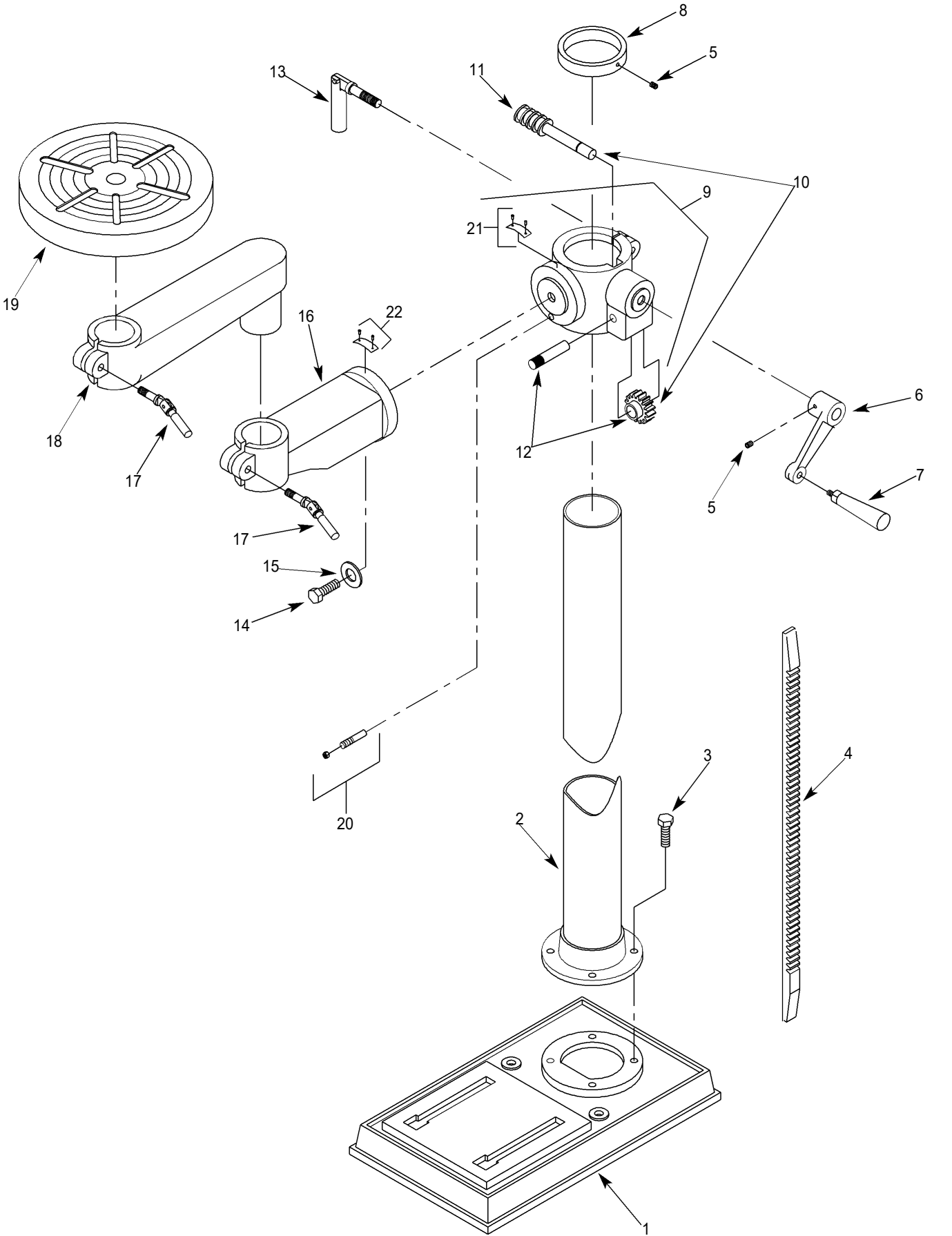
No.	Description	Qty.	No.	Description	Qty.
1	Chuck Key	1	39	Set Screw	1
2	Chuck with Key (incl. Ref No. 1)	1	40	Gear	1
3	Lower Spindle Assembly	1	41	Spacer	2
	(incl. Ref. Nos. 4-9)		42	Knob	1
4	Spindle	1	43	Bracket	1
5	6202LL Ball Bearing	1	44	Tension Adjustment Bar	2
6	Quill	1	45	Hex Head Bolt	4
7	6201LL Ball Bearing	1	46	8mm Flat Washer	4
8	Retaining Ring	1	47	Motor Mount Plate	1
9	Rubber Bumper	1	48	10mm Flat Washer	2
10	Switch	1	49	10mm Lock Washer	2
11	Threadforming Screw	2	50	Hex Nut	2
12	Switch Plate	1	51	Motor (incl. Ref. Nos. 52-54)	1
13	Pan Head Screw	4	52	Capacitor	1
14	Cover	1	53	Strain Relief	1
15	Pan Head Screw	3	54	Motor Cord	1
16	5mm Serrated Washer	2	55	Line Cord	1
17	Hex Nut	2	56	Strain Relief	2
18	Cap cover and spring	1	57	6mm Flat Washer	4
19	Hex Nut	5	58	Pan Head Screw	4
20	Cone Point Set Screw	1	59	Set Screw	3
21	Drill Press Head	1	60	5mm Flat Washer	1
22	Pointer	1	61	Knob	1
23	Rivet	1	62	Pulley Housing	1
24	Spring Pin	1	63	Pan Head Screw	4
25	Quill Feed Assembly	1	64	Cord Clamp	4
	(incl. Ref. Nos. 26 and 27)		65	Hex Nut	4
26	Knob	3	66	Grommet	1
27	Handle with grip	3	67	Upper Spindle Assembly	1
28	Spring Pin	2		(incl. Ref. Nos. 68-71)	
29	Radial Rack	1	68	Retaining Ring	1
30	Ram	1	69	6203LL Ball Bearing	2
31	Pan Head Screw	2	70	Spacer	1
32	Scale	1	71	Upper Spindle Sleeve	1
33	Locking Shoe	1	72	Spindle Pulley	1
34	Handle	2	73	Pulley Nut	1
35	Hex Nut	1	74	V-Belt	1
36	Guide Pin Assembly	1	75	Motor Pulley	1
37	Ram Bracket (Mode:ZQJ3116)	1	76	Set Screw	1
37	Ram Bracket (Mode:ZQJ3116A)	1	77	Cone Point Set Screw	1
38	Retaining Ring	1	Δ	Operator's Manual	1

Explosive Diagram & Parts List



Explosive Diagram & Parts List**REPLACEMENT PARTS LIST FOR BASE**

No.	Description	Qty.
1	Base	1
2	Column Assembly	1
3	Socket Head Bolt	4
4	Rack	1
5	Set Screw *	2
6	Crank	1
7	Handle	1
8	Rack Retaining Ring	1
9	Table Bracket Assembly (Incl. Ref. Nos. 12 & 19)	1
10	Worm and Pinion Gear Set	1
11	Worm Gear	1
12	Pinion Gear and Shaft	1
13	Locking Handle	1
14	Hex Head Bolt *	1
15	12mm Flat Washer *	1
16	Table (Incl. Ref. No. 18)	1
17	Index Pin and Nut	1
18	Indicator with Rivets	1
19	Scale with Rivets	1



Explosive Diagram & Parts List**REPLACEMENT PARTS LIST FOR BASE**

No.	Description	Qty.
1	Base	1
2	Column Assembly	1
3	8-1.25 x 20mm Socket Head Bolt	4
4	Rack	1
5	6-1.0 x 10mm Set Screw	2
6	Crank	1
7	Handle	1
8	Rack Retaining Ring	1
9	Table bracket assembly (Incl. Ref. Nos. 12 and 21)	1
10	Worm and Pinion Gear Set	1
11	Worm Gear	1
12	Pinion Gear and Shaft	1
13	Locking Handle	1
14	12-1.75 x 25mm Hex Head Bolt	1
15	12mm Flat Washer	1
16	Arm	1
17	Locking Handle	2
18	Extension Arm	1
19	Table	1
20	Index Pin and Nut	1
21	6-1.0mm Hex Nut	1
21	Scale with Rivets	1
22	Indicator with Rivets	1

