## Illustrated Parts Manual



## Transmatic Lawn Tractor — Model Series 700

## To The Owner

## Thank You

Thank you for purchasing this lawn tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.
All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.
Throughout this manual, all references to right (RH) and left (LH) are observed from the operating position.

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## Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

Model Number


## Serial Number



## Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXXX-0637). Please refer to the table below for current color codes:

| 0637 | Black |
| :--- | :--- |
| 0709 | Dark Green (Bolens, Yard-Man) |
| 0662 | Oyster Gray (MTD Gold) |
| 0638 | Red (Yard Machines, Huskee, Troy-Bilt, MTD) |
| 0691 | Black Jack (MTD Gold, MasterCut) |


| 0674 | Yellow (Yard-Man) |
| :--- | :--- |
| 0650 | Metallic Red (White Outdoor) |
| 0629 | Silver Flake (MTD Platinum) |
| 04038 | Day Orange (Daedong) |
| 04033 | Flint Mica (Troy-Bilt XP) |

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| Ref. <br> No. | Part No. | Description |
| :--- | :--- | :--- |
| 1 | $710-0642$ | Screw, Tap, $1 / 4-20,0.750$ |
| 2 | $710-0895$ | Hex Washer Screw, $1 / 4-15 \times .75$ |
| 3 | $710-3008$ | Hex Screw, 5/16-18, .75 |
| 4 | $712-04063$ | Flange Lock Nut, 5/16-18 |
| 5 | $712-04064$ | Flange Lock Nut, 1/4-20 |
| 6 | $925-0963$ | Miniature Lamp 12V Socket |
| 7 | $726-0201$ | Speed Nut |
| 8 | $926-04012$ | Nut, push-On, .25 Dia |
| 9 | $728-0162$ | Rivet, flat Head $1 / 4 "$ |
| 10 | $731-05012 B$ | Collar, dash, 0/2 Style |
| 11 | $731-06042$ | Lens |
| 12 | $736-3078$ | Flat Washer, $.344 \times 1.00 \times .063$ |
| 13 | $938-0952 \mathrm{~A}$ | Bolt, Shoulder, $.375 \times .125$ |
| 14 | $749-04220$ | Grill Support Rod |
| 15 | $783-04608$ | Hood |
| 16 | $783-05656 \mathrm{~A}$ | Grill |
| 17 | $731-09514$ | Plenum |
| 18 | $748-05024$ | Spacer, .28 ID $\times .380 \times .09$ |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.


| Ref. <br> No. | Part No. | Description |
| :---: | :---: | :---: |
| 1 | 751-0555B | 1.5 Gallon Fuel Tank |
| 2 | 710-05070A | Screw, Tap, 1/4-20, 0.500 |
| 3 | 726-0230 | Cable Tie, 36.0 Long |
| 4 | 783-06811D | Dash, Lower NWNDW |
| 5 | 751-0603A | Fuel Cap |
| 6 | 783-07083A | Gas Tank Support Bracket |
| 7 | 925-06119B | Key Switch Module |
| 8 | 783-06785C | Bracket, Steering Support |
| 9 | 710-05237 | Hex Screw, 1/4-20 x 1.50 |
| 10 | 710-1652 | Tap Screw, 1/4-20, 0.625 |
| 11 | 710-3144 | Hex Screw, 3/8-16, 2.00, Gr5, Std |
| 12 | 712-04065 | Flange Lock Nut, 3/8-16 |
| 13 | 731-07885B | Shift Lever |
| 14 | 731-07965A | Index Control, 6 SPD |
| - | 731-07966A | Index Control, Park |
| 15 | 732-04877 | Compr. Spring, . 685 OD x . 63 |
| 16 | 736-3006 | Lock Washer, 1/4 |
| 17 | 747-05398 | Speed Selector Control Rod |
| 18 | 750-04465C | Flange Spacer, . 390 X . 671 X 1.095 |
| 19 | 783-06823 | Speed Latch |
| 20 | 731-05265 | Choke Plug |
| 21 | 931-08426C | Dash, Upper, RMC, AMM |
| - | 931-08542C | Dash, Upper |
| 22 | 746-04367 | Throttle/Choke Cable Assembly |
| 23 | 925-1745A | Key |
| 24 | 683-04766 | Speed Latch - RMC |
| - | 783-06991 | Speed Latch - No RMC |
| 25 | 910-0224 | Screw, \#10-16 x . 500 |
| 26 | 710-0604A | Tap Screw,5/16-18, 0.625 |
| 27 | 710-3025 | Hex Screw, 5/16-18 x . 625 |
| 28 | 712-04063 | Flange Lock Nut, 5/16-18 |
| 29 | 741-0587 | Bearing, . 628 ID $\times 1.36$ |
| 30 | 925-06170 | Hour Meter |
| - | 925-06314 | Harness, LT-5, RMC, HM |
| - | 925-04567H | Harness, LT-5, NRMC,Dual |

NOTE, Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

K Style Hood


K Style Hood

| Ref. <br> No. | Part No. | Description | Ref. <br> No. | Part No. | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 710-04484 | Screw 5/16-18 x . 750 | 27 | 710-1652 | Tap Screw, 1/4-20, 0.625 |
| 2 | 710-05281 | Screw, \#12-16 x 1.25 | 28 | 710-0604A | Screw 5/16-18 x . 625 |
| 3 | 731-06404 | K-Style Bumper | 29 | 741-0587 | Bearing, . 628 ID x 1.36 |
| 4 | 710-05108 | Screw, 1/4x. 750 | 30 | 712-04063 | Flange lock Nut 5/16-18 |
| 5 | 725-0157 | Cable Tie | 31 | 783-06785C | Bracket, Steering Support |
| 6 | 925-0963 | Miniature lamp 12V socket | 32 | 783-07083 | Gas Tank Support Bracket |
| 7 | 731-06095 | Grill Lens - LH | 33 | 783-06811D | Dash, Lower NWNDW |
|  | 731-06096 | Grill Lens - RH | 34 | 925-06119B | Key Switch Module |
| 8 | 910-0224 | Screw, \#10-16 x . 500 |  | 925-1741 | 4 Position Key Switch |
| 9 | 736-3006 | Lock Washer, 1/4 | 35 | 925-1745A | Key |
| 10 | 738-04091A | Shoulder Screw . $43 \times .29$ | 36 | 726-0230 | Cable Tie |
| 11 | 783-05327B | Suppport Bracket LH | 37 | 751-0555B | Fuel Tank, 1.5 Gallons |
| 12 | 783-05328A | Suppport Bracket RH | 38 | 751-0603A | Fuel Cap, 1.5 Gallon |
| 13 | 683-04448 | Battery Rod | 39 | 925-06170 | Hour Meter |
| 14 | 683-04774 | Hood, w/ Scoop | 40 | 731-06194B | Hood Scoop |
|  | 683-04441A | Hood | 41 | 931-09328 | Plenum |
| 15 | 931-06796A | Grille Assembly, K-Style | 42 | 731-05265 | Choke Plug |
|  | 631-04272 | Grill Assembly, TB | 43 | 710-05237 | Hex Washer Screw, 1/4-20 x 1.50 |
| 16 | 710-05070A | Screw, 1/4-20 x . 500 | 44 | 731-07885B | Shift Lever |
| 17 | 710-04483 | Screw 1/4-20 x . 500 | 45 | 731-07895A | Index Control, 7 SPD |
| 18 | 710-3144 | Hex Screw 3/8-16 x 2.00 |  | 731-07966A | Index Control, Park |
| 19 | 710-3025 | Hex Screw, 5/16-18 x . 625 | 46 | 683-04766 | Speed Latch - RMC |
| 20 | 712-04065 | Flange Lock Nut 3/8-16 |  | 783-06991 | Transmission Speed Latch |
| 21 | 931-09942A | Dash, Upper, RMC, NAMM | 47 | 710-0895 | Screw, 1/4-15 x . 750 |
|  | 931-09344A | Dash, Upper, NRMC | 48 | 731-05078C | Dash Collar |
|  | 931-07770A | Dash, Upper, w/ RMC | 49 | 946-04622 | Throttle/Choke Cable, 39" |
| 22 | 783-06823 | Speed Latch Tab |  | 746-04367 | Throttle/Choke Cable, 28" |
| 23 | 747-05398 | Speed Control Rod | - | $925-04432 \mathrm{H}$ | Harness, LT-5, RMC, Dual |
| 24 | 750-04465C | Flange Spacer . $39 \times .671 \times 1.095$ | - | 925-05320B | Harness, LT-5, NRMC |
| 25 | 710-04187A | Screw, 1/4-15 x 0.50 | - | 925-06314 | Harness, LT-5, RMC, HM |
| 26 | 732-04877 | Compr. Spring, . 72 OD x 78 |  |  |  |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.


| Ref. No. | Part No. | Description | Ref. <br> No. | Part No. | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 710-04593 | Screw, 5/16-18 x . 375 | 29 | 683-04448 | Battery Assembly Rod |
| 2 | 710-0751 | Hex Screw, 1/4-20 x . 620 | 30 | 783-06785C | Bracket, Steering Support |
| 3 | 712-04064 | Flangelock Nut, 1/4-20 | 31 | 683-04766 | Speed Latch - RMC |
| 4 | 710-04484 | Screw, 5/16-18 x . 750 |  | 783-06991 | Speed Latch - NRMC |
| 5 | 731-04949A | Grill Lens | 32 | 726-0230 | Cable Tie |
| 6 | 725-0157 | Cable Tie | 33 | 747-05398 | Speed Control Rod |
| 7 | 925-0963 | Lamp | 34 | 783-06823 | Speed Latch Tab |
| 8 | 783-05454 | Hood Pivot Bracket | 35 | 751-0555B | 1.5 Gallon Fuel Tank |
| 9 | 783-05683 | Hood | 36 | 925-1745A | Key |
| 10 | 738-04091A | Shoulder Screw, 5/16-18 x . $43 \times .29$ | 37 | 736-3006 | Lock Washer, 1/4 |
| 11 | 783-05327B | Left Support Pivot Bracket | 38 | 748-05024 | Spacer, 28 ID x $.380 \times .09$ |
| 12 | 783-05328A | Right Support Pivot Bracket | 39 | 710-05237 | Hex Washer Screw, 1/4-20 1.50 |
| 13 | 710-04483 | Screw, 1/4-20 x . 500 | 40 | 712-04065 | Flangelock Nut, 3/8-16 |
| 14 | 710-05070A | Screw, 1/4-20 x . 500 | 41 | 731-07885B | Shift Lever |
| 15 | 710-0604A | Screw, 5/16-18 x . 625 | 42 | 731-07965A | Index Control, 6SPD |
| 16 | 712-04063 | Flangelock Nut, 5/16-18 |  | 731-07895A | Index Control, 7 SPD |
| 17 | 783-05685A | Grill |  | 731-07966A | Index Control, Park |
| 18 | 783-07083A | Gas Tank Support Bracket | 43 | 732-04877 | Compr. Spring, . 72 OD x. 78 |
| 19 | 910-0224 | Screw, \#10-16 x . 500 | 44 | 925-04659 | 3 Position Key Switch |
| 20 | 731-05265 | Choke Plug |  | 925-06119B | Key Switch Module |
| 21 | 710-1652 | Tap Screw, 1/4-20, 0.625 | 45 | 751-0603A | Fuel Cap |
| 22 | 710-3144 | Hex Screw, 3/8-16 x 2.0 | 46 | 925-04156 | Ammeter |
| 23 | 710-3025 | Hex Screw, 5/16-18 x . 625 | 47 | 731-05522A | Hood Scoop |
| 24 | 931-07770A | Dash, Upper, w/ RMC | 48 | 731-05147A | Plenum, Long |
|  | 931-08054A | Dash, Upper, NRMC, NAMM |  | 731-05165A | Plenum, Short |
|  | 931-08426C | Dash, Upper, RMC, AMM |  | 731-09514 | Plenum |
| 25 | 741-0587 | Bearing, . 628 ID x 1.36 | 49 | 925-06170 | Hour Meter |
| 26 | 746-04367 | Throttle/Choke Cable, 28" | - | 925-06314 | Harness, LT-5, RMC, HM |
|  | 946-04622 | Throttle/Choke Cable, 39" | - | 925-04567H | Harness, LT-5, NRMC,Dual |
| 27 | 783-06811D | Dash, Lower | - | 725-04469 | Harness, Jmpr., Ammeter |
| 28 | 750-04465C | Flange Spacer, . $390 \times .671 \times 1.095$ |  |  |  |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

W Style Hood


| Ref. <br> No. | Part No. | Description | Ref. <br> No. | Part No. | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 710-04187A | Screw, 1/4-15 0.50 | 30 | 683-04766 | Speed Latch - RMC |
| 2 | 710-0642 | Screw, Tap, 1/4-20, 0.750 | 31 | 683-04448 | Battery Assembly Rod |
| 3 | 712-04064 | Flangelock Nut, 1/4-20 | 32 | 726-0230 | Cable Tie |
| 4 | 710-04484 | Screw, 5/16-18 x . 750 | 33 | 747-05398 | Speed Control Rod |
| 5 | 712-0292 | Tinn Clip Nut, 1/4-20 | 34 | 783-06823 | Speed Latch Tab |
| 6 | 725-0157 | Cable Tie | 35 | 751-0555B | 1.5 Gallon Fuel Tank |
| 7 | 925-0963 | Lamp | 36 | 925-1745A | Key |
| 8 | 731-07460A | Dash Collar | 37 | 736-3006 | Lock Washer, 1/4 |
| 9 | 731-07711A | LH Hood Scoop | 38 | 731-07712A | RH Hood Scoop |
| 10 | 738-04091A | Shoulder Screw, 5/16-18 x . $43 \times .29$ | 39 | 710-05237 | Hex Washer Screw, 1/4-20 x 1.50 |
| 11 | 783-05327B | Left Support Pivot Bracket | 40 | 712-04065 | Flangelock Nut, 3/8-16 |
| 12 | 783-05328A | Right Support Pivot Bracket | 41 | 731-07885B | Shift Lever |
| 13 | 710-04483 | Screw, 1/4-20 x . 500 | 42 | 731-07965A | Index Control |
| 14 | 710-05070A | Screw, 1/4-20 x . 500 |  | 731-07966A | Index Control, Park |
| 15 | 710-0604A | Screw, 5/16-18 x . 625 | 43 | 732-04877 | Compr. Spring, . 72 OD x . 78 |
| 16 | 712-04063 | Flangelock Nut, 5/16-18 | 44 | 925-06119A | Key Switch Module |
| 17 | 683-04786 | Hood Assembly | 45 | 751-0603A | Fuel Cap |
| 18 | 783-07083A | Gas Tank Support Bracket | 46 | 931-08306 | Grill |
| 19 | 910-0224 | Screw, \#10-16 x . 500 | 47 | 731-08334 | RH Lens |
| 20 | 731-05265 | Choke Plug | 48 | 731-08359 | LH Lens |
| 21 | 710-1652 | Tap Screw, 1/4-20, 0.625 | 49 | 731-08440A | Plenum |
| 22 | 710-3144 | Hex Screw, 3/8-16 2.0 | 50 | 735-0271A | Bumper, 62 Dia.x. 3 |
| 23 | 710-3025 | Hex Screw, 5/16-18 x . 625 | 51 | 936-0463 | Flat Washer, . $250 \times .630 \times .052$ |
| 24 | 931-08426C | Dash, Upper, w/ RMC | 52 | 731-09281 | Hood Scoop |
| 25 | 741-0587 | Bearing, . 628 ID $\times 1.36$ | 53 | 925-06170 | Hour Meter |
| 26 | 783-06785C | Bracket, Steering Support | 54 | 710-0599 | Screw, 1/4-20 x . 500 |
| 27 | 783-06811D | Dash, Lower | 55 | 712-0292 | Tin Clip Nut, 1/4-20 |
| 28 | 750-04465C | Flange Spacer, . $390 \times .671 \times 1.095$ | - | 925-06314 | Harness, LT-5, RMC, HM |
| 29 | 746-04367 | Throttle/Choke Cable, 28" |  |  |  |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

S Style Hood


| Ref. <br> No. | Part No. | Description |
| :---: | :---: | :---: |
| 1 | 683-04619A | Hood Assembly |
| 2 | 710-04484 | Screw, 5/16-18 x . 750 |
| 3 | 710-05108 | Screw, 1/4 x. 750 |
| 4 | 710-0599 | Screw, 1/4-20 x . 500 |
| 5 | 710-0642 | Screw, Tap, 1/4-20, 0.750 |
| 6 | 710-0751 | Hex Screw, 1/4-20 x . 620 |
| 7 | 712-0292 | Tin Clip Nut, 1/4-20 |
| 8 | 712-04064 | Flangelock Nut, 1/4-20 |
| 9 | 925-0963 | Lamp |
| 10 | 731-07458 | Headlight Lens, RH |
| 11 | 731-07459 | Headlight Lens, LH |
| 12 | 731-07460A | Dash Collar |
| 13 | 931-10940 | Grill, Yardworks |
| 14 | 731-07711A | Hood Scoop, LH |
| 15 | 731-07712A | Hood Scoop, RH |
| 16 | 735-0271A | Bumper |
| 17 | 936-0463 | Flat Washer, . $250 \times .630 \times .052$ |
| 18 | 738-04091A | Shoulder Screw, 5/16-18 x . $43 \times .29$ |
| 19 | 783-05327B | Left Support Pivot Bracket |
| 20 | 783-05328A | Right Support Pivot Bracket |
| 21 | 783-06598 | Lower Grill |
| 22 | 783-06610 | Lower Grill Bracket |
| 23 | 710-0778 | Hex Washer Screw, 1/4-20 x 1.50 |
| 24 | 710-1652 | Tap Screw, 1/4-20, 0.625 |
| 25 | 710-3144 | Hex Screw, 3/8-16 x 2.0 |
| 26 | 712-04065 | Flangelock Nut, 3/8-16 |
| 27 | 731-07885B | Shift Lever |
| 28 | 731-07966A | Index Control, Park |
| - | 731-07965A | Index Control, 6 SPD |


| Ref. <br> No. | Part No. | Description |
| :--- | :--- | :--- |
| 29 | $732-04877$ | Compr. Spring, .72 OD x .78 |
| 30 | $736-3006$ | Lock Washer, 1/4 |
| 31 | $747-05398$ | Speed Control Rod |
| 32 | $750-04465 \mathrm{C}$ | Flange Spacer, .390 x .671 x 1.095 |
| 33 | $783-06823$ | Speed Latch Tab |
| 34 | $925-06119 \mathrm{~A}$ | Key Switch Module |
| 35 | $751-0555 B$ | 1.5 Gallon Fuel Tank |
| 36 | $683-04448$ | Battery Assembly Rod |
| 37 | $710-05070 \mathrm{~A}$ | Screw, 1/4-20 x .500 |
| 38 | $725-0157$ | Cable Tie |
| 39 | $726-0230$ | Cable Tie |
| 40 | $925-06170$ | Hour Meter |
| 41 | $751-0603 \mathrm{~A}$ | Fuel Cap |
| 42 | $783-07083 \mathrm{~A}$ | Gas Tank Support Bracket |
| 43 | $783-06785 \mathrm{C}$ | Bracket, Steering Support |
| 44 | $783-06811 \mathrm{D}$ | Dash, Lower |
| 45 | $925-1745 \mathrm{~A}$ | Key |
| 46 | $731-05265$ | Choke Plug |
| 47 | $931-08426 \mathrm{C}$ | Dash, Upper, w/ RMC |
| 48 | $746-04367$ | Throttle/Choke Cable |
| 49 | $683-04766$ | Speed Latch - RMC |
| 50 | $910-0224$ | Screw, \#10-16 x .500 |
| 51 | $710-0604 \mathrm{~A}$ | Screw, 5/16-18 x .625 |
| 52 | $710-3025$ | Hex Screw, 5/16-18 x .625 |
| 53 | $712-04063$ | Flangelock Nut, 5/16-18 |
| 54 | $741-0587$ | Bearing, .628 ID x 1.36 |
| 55 | $731-08440 A$ | Plenum |
| 56 | $712-0292$ | Tin Clip Nut, 1/4-20 |
| - | $925-06314$ | Harness, LT-5, RMC, HM |
|  |  |  |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.


Frame and PTO Lift

| Ref. | Part Number | Description | Ref. | Part Number | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 683-04195 | Support Bracket | 34 | 725-04363 | Switch Interlock |
| 2 | 683-05139 | Frame Assembly | 35 | 683-04334 | Lift Assembly, 46" |
| 3 | 710-0703 | Screw Carriage, 1/4-20 x . 75 | 36 | 710-0604A | Screw, 5/16-18 x . 625 |
| 4 | 710-04484 | Screw 5/16-18x.750 | 37 | 720-0298 | Handle Grip, 5/8 |
| 5 | 710-0599 | Screw, 1/4-20 x . 500 | 38 | 732-04438 | Torsion Spring Handle, 46" |
| 6 | 710-3008 | Hex Screw, 5/16-18 x . 75 | 39 | 936-0140 | Flat Washer, . $385 \times .62 \times .063$ |
| 7 | 712-04063 | Flangelock Nut, 5/16-18 | 40 | 938-0380 | Shoulder Bolt, 3/8-16 x . $500 \times .270$ |
| 8 | 712-04064 | Flangelock Nut, 1/4-20 | 41 | 747-04653A | 46" Lift Handle |
| 9 | 747-06237A | Lift Rod, RH | 42 | 783-05389A | Frame Brace Bracket |
| 10 | 732-0735A | Compression Spacer, $1.314 \times 2.55$ | 43 | 783-0678C | Lift Deck Link |
| 11 | 736-0173 | Flat Washer, . $28 \times .74 \times .063$ | 44 | 710-3157A | Hex Screw, 7/16-20 x 3.25 |
| 12 | 738-04237A | Shoulder Spacer, 10-32 x . 500 | 45 | 914-0145 | Click Pin, $.092 \times 1.64$ |
| 13 | 783-04548D | Seat Frame Bracket | 46 | 720-04049A | Handle Grip, 3/8 |
| 14 | 783-04637 | Running Board Bracket | 47 | 732-05376 | PTO Spring Extension |
| 15 | 747-06253 | Lift Rod, LH | 48 | 738-04425 | Shoulder Bolt, 1/4-28 x $342 \times .335$ |
| 16 | 783-04869A | Battery Bracket | 49 | 736-0322 | Flat Washer, . $450 \times 1.250 \times .164$ |
| 17 | 710-04666 | Hex Head Flange, 1/4-20 x . 75 | 50 | 741-04119A | PTO Bearing |
| 18 | 712-0271 | Sems Nut, 1/4-20 | 51 | 946-05140 | Deck Engage Cable (38") |
| 19 | 925-1707D | 230 CCA Battery |  | 946-05124A | Deck Engage Cable (42" \& 46") |
| 20 | 783-04536B | Support Bracket | 52 | 756-04196A | Engine Pulley, $3.39 \times 6.12$ |
| 21 | 647-05041 | PTO Handle Assembly |  | 956-04067A | Engine Pulley, $3.56 \times 6.12$ |
| 22 | 683-04155A | Lift Assembly, 38 | 53 | 683-04448 | Battery Hold Down Rod |
| 23 | 712-04065 | Flangelock Nut, 3/8-16 | 54 | 936-0300 | Flat Washer, . $406 \times .875 \times .059$ |
| 24 | 714-04040 | Bow-tie Cotter Pin | 55 | 747-04332A | 38" Belt Keeper |
| 25 | 716-0106A | E Ring |  | 747-04857 | 42" Belt Keeper |
| 26 | 720-0311 | Handle Grip, 1/2 |  | 683-04414 | 46" Belt Keeper |
| 27 | 732-04225 | Torsion Spring | 56 | 750-0956 | Spacer, $1.010 \times 1.400 \times .825$ |
| 28 | 738-04130A | Shoulder Bolt, 3/8-16 x . $625 \times .175$ | 57 | 725-06153 | 12V Solenoid |
| 29 | 941-0225 | Hex Flange Bearing | 58 | 925-04039 | Screw Mount Interlock Switch |
| 30 | 747-04282 | Deck Lift Handle 38" | 59 | 683-04219B | Bumper Assembly, Universal |
| 31 | 747-04393 | Lift Rod | 60 | 912-3000 | Nut, 3/8-16, Centerlock |
| 32 | 783-04494C | 38" Lift Arm, RH | 61 | 731-05674 | Cap, Bumper |
| 33 | 783-04711C | 38" Lift Arm, LH | 62 | 738-0143 | Bolt, Shoulder, . $496 \times .336,3 / 8-16$ |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

## Front End Steering



Front End Steering

| Ref. | Part Number | Description | Ref. | Part Number | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 617-04094 | Front Steering Gear Assembly | 27 | 712-04065 | Flangelock Nut, 3/8-16 |
| 2 | 710-0514 | Hex Screw, 3/8-16 x 1.00 | 28 | 914-0474 | Cotter Pin, . $125 \times .75$ |
| 3 | 710-0643 | Hex Screw, 5/16-18 x 1.00, Lock | 29 | 919-04177C | Pivot Axle, Cast |
| 4 | 710-1309 | Machine Screw, 5/16-18 x . 750 | 30 | 631-04028 | Steering Wheel |
| 5 | 710-3180 | Hex Screw, 5/16-18 x 1.75 |  | 631-04560A | Steering Wheel Soft Grip |
| 6 | 912-0240 | Jam Nut, 7/16-20 |  | 631-04008B | Wheel, Steering, 3 Spoke, Softgrip |
| 7 | 912-0214 | Jamlock Nut, 3/8-24 | 31 | 634-05066 | Rim Asm, $6.0 \times 4.5$ |
| 8 | 712-04063 | Flangelock Nut, 5/16-18 |  | 934-04091A | Rim Asm, $6.0 \times 4.5$ |
| 9 | 638-04008P | Front RH Axle | 32 | 934-0255 | Valve, tubeless Air |
|  | 938-04013 | 46" Front RH Axle | 33 | 734-1731 | Tire, 15 X 6 X 6 Sq Shldr |
| 10 | 923-0448A | Ball Joint, 7/16-20 |  | 734-04240A-0901 | Tire, 15 X 6 X 6 Rd Shldr |
| 11 | 736-0242 | Bell Washer, . $340 \times .872 \times .060$ | 34 | 738-04128 | Shoulder Bolt, 3/8-16 x . $500 \times 2.38$ |
| 12 | 938-04007A | Front LH Axle | 35 | 747-04299A | Fixed Rod |
|  | 938-04014A | 46" Front LH Axle | 36 | 783-05326B | Pivot Bar Bracket |
| 13 | 738-04141 | Shoulder Bolt, 5/16-18 x . $435 \times$. 350 |  | 783-04601C | Pivot Bar Bracket |
| 14 | 938-05078 | Steering Shaft, 5/8 | 37 | 726-0341 | Push Cap, 3/4 |
| 15 | 941-04124 | Flange Bearing, 5/8 | 38 | 731-04057A | Standard Axle Cap |
| 16 | 931-0484A | Hub Cap | 39 | 741-0660A | Flange Bearing, $.760 \times .941 \times 1.0$ |
| 17 | 747-05385A | Steering Link | 40 | 726-04035 | Push Nut, 3/4 |
| 18 | 948-0389 | Cap, $1.25 \times .16$ | 41 | 731-04693 | Hub Cap |
| 19 | 748-04278 | Steering Block | 42 | 936-0316 | Flat Washer, $78 \times 1.59 \times .060$ |
| 20 | 748-04068 | Spacer, . $71 \times .125 \times .56$ | 43 | 748-04068 | Spacer, . $71 \times .125 \times .56$ |
| 21 | 731-04039 | Cap | 44 | 634-05067 | Wheel Assembly, Sq. Tred |
|  | 731-04040 | Sprig Cap |  | 634-04341 | Wheel Assembly |
|  | 731-04681 | Cap, Troy-Bilt |  | 634-05053 | Weel Assembly, Round Tred |
| 22 | 783-08577A | Stabilizer Plate | 45 | 683-0128B | Pivot Axle |
| 23 | 736-04228A | Flat Washer, . $781 \times 1.590$ | 46 | 912-0431 | Flangelock Nut, 3/8-16 |
| 24 | 783-04568 | Front Deck Hanger Bracket | 47 | 736-0331 | Bell Washer, . $390 \times 1.13 \times .062$ |
| 25 | 714-0162 | Cotter Pin, 5/32 1.25 | 48 | 750-06192A | Spacer, .38 ID x 854 OD x .22 |
| 26 | 710-04484 | Screw, 5/16-18 x . 750 | 49 | 737-0224 | Grease Fitting |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

## Seat and Fender



| Ref. | Part Number | Description |
| :---: | :---: | :---: |
| 1 | 710-05070A | Screw, 1/4-20 x . 500 |
| 2 | 710-04484 | Screw, 5/16-18 x . 750 |
| 3 | 710-0599 | Screw Pan Torx Head, 1/4-20 x . 500 |
| 4 | 731-04591A | Cup Holder |
| 5 | 736-0607 | Loack Washer, 5/16 |
| 6 | 783-04587D | Fender (Single Speed) |
|  | 783-04593E | Fender (Hydro) |
| 7 | 783-04843 | Lift Adjuster Bracket |
| 8 | 783-1489D | Seat Mount Bracket |
| 9 | 712-04063 | Flangelock Nut, 5/16-18 |
| 10 | 732-1184 | Extension Spring |
| 11 | 936-0108 | Flat Washer, . $510 \mathrm{x} .750 \times .033$ |
| 12 | 736-0242 | Bell Washer, . $340 \times .872 \times .060$ |
| 13 | 938-0296 | Shoulder Screw, 5/16-18x. $437 \times .268$ |
| 14 | 783-0209D | Lift Seat Bracket |
| 15 | 783-04081D | Pivot Seat Manual Adjust Bracket |
| 16 | 710-04482 | Hex Head Flange, 3/8-16 x .875 |
| 17 | 710-0134 | Screw Carriage, 1/4-20 x . 62 |
| 18 | 720-04061 | Knob, 3/8-16 x . 875 |
| 19 | 735-04047 | Foot Pad, LH |
|  | 723-04026 | Foot Pad, Abrasive, LH |
| 20 | 735-04048 | Foot Pad, RH |
|  | 723-04025 | Foot Pad, Abrasive, RH |
| 21 | 726-3046 | Ratchet Clip, . $250 \times .500$ |
| 22 | 710-0227 | Screw, 8-18 x . 500 |
| 23 | 726-0279 | Insulator Plate |
| 24 | 925-1303 | Outer Seat SPring |
| 25 | 726-0278 | Insulator Boss Plate |
| 26 | 725-1439 | Inner Seat Spring |
| 27 | 757-04083A | Medium Back Seat, Black, Set-up B |
|  | 757-04099 | Low Back Seat, Black, Set-up B |
|  | 757-04088A | High Back Seat, Set-up B or C |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Transmission (Single Speed-Hand Control)


## Transmission

| Ref. | Part Number | Description | Ref. | Part Number | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 918-04566A | Transmission Drive Assembly | 33 | 948-0334 | Spacer, T-Axle, 42" Only |
| 2 | 647-04034C | Pedal Assembly | 34 | 750-0566A | Spacer, . $260 \times .375 \times 1.030 \mathrm{LG}$ |
| 3 | 647-04266A | Shaft Lever Assembly | 35 | 750-0802 | Spacer, . 640 ID x . 76 OD x 2.63 |
| 4 | 710-0227 | Screw, 8-18:0.500 | 36 | 954-05040 | V Belt, 5L 35.25 POLY, 38" \& 42" |
| 5 | 710-04484 | Screw, 5/16-18 x . 750 | 37 | 954-04249A | V Belt, 5L 70.90 POLY |
| 6 | 710-0599 | Screw, 1/4-20 0.500 | 38 | 956-04002 | V Pulley 7.25 DIA SPUN |
| 7 | 710-0604A | Screw, 5/16-18 $\times 0.625$ | 39 | 783-04536B | Pedal Support Bracket |
| 8 | 710-0809 | Screw, 1/4-20 1.250 | 40 | 783-04595A | Shaft Adjust Bracket |
| 9 | 710-0176 | Hex Screw, 5/16-18 $\times 2.75$ | 41 | 956-04015A | Variable Speed Pulley Assembly |
|  | 710-1266 | Hex Screw, 5/16-18 x 3.50 | 42 | 683-04176A | Transmission Bracket Assembly |
| 10 | 710-3008 | Hex Screw, 5/16-18 x . 75 | 43 | 753-05147 | Idler Bracket Assembly |
| 11 | 711-06103 | Ferrule, 3/8-24 X . 375 DIA. | 44 | 710-0347 | Hex Screw, 3/8-16 x 1.75 |
| 12 | 712-04063 | Flangelock Nut, 5/16-18 | 45 | 710-1260A | Screw, 5/16-18 x 0.750 |
| 13 | 712-0700 | Flange Nut, 9/16-18 | 46 | 712-04065 | Flangelock Nut, 3/8-16 |
| 14 | 914-0209 | Cotter Pin INT- . 125 DIA | 47 | 938-0347 | Shoulder Spacer, . 625 ID x . 169 |
| 15 | 714-04040 | Bow-Tie Cotter Pin, 72 | 48 | 753-05147 | Bracket Assembly |
| 16 | 718-04407 | Pulley Hub, 5/8 SPLINE | 49 | 934-0255 | Valve, tubeless Air |
| 17 | 720-04028 | Shift Knob | 50 | 710-0778 | Screw, 1/4-20 1.500 |
| 18 | 725-0157 | Cable Tie | 51 | 718-04261 | Bearing Cup |
| 19 | 725-1644 | Short Spring Switch | 52 | 732-04746 | Extension Spring, . 94 OD x 6.75 LG |
| 20 | 726-0214 | Push Cap, 5/8 | 53 | 734-1730 | Tire, $20 \times 8$ X 8 Sq Shldr, 38/42" |
| 21 | 926-0320 | Plate Insulator Nut |  | 734-04241-0901 | Tire, 20 X 8 X 8 Rd Shldr, 38/42"" |
| 22 | 731-04602 | Sleeve, . $758 \times .821 \times 3.3125$ | 54 | 941-0600 | Ball Bearing, $17 \times 40 \times 12$ |
| 23 | 731-04604 | Sleeve, . $758 \times .821 \times 2.4375$ | 55 | 634-04324 | Wheel, $20 \times 8 \times 8,38 / 42^{\prime \prime}$ |
| 24 | 732-04306 | Spring Extension, .80 OD $\times 3.28 \mathrm{LG}$ |  | 634-0104 | Wheel, $20 \times 8 \times 8,38 / 42^{\prime \prime}$ |
| 25 | 732-04488 | Spring Extension, . 38 OD $\times 3.25 \mathrm{LG}$ | 56 | 710-05339A | Screw, 5/16-24 x . 750 |
| 26 | 732-0716D | Spring Extension, . 59 OD $\times 4.00 \mathrm{LG}$ | 57 | 725-04363 | Switch Interlock |
| 27 | 735-0239 | Foot Pad, 4.0 LONG | 58 | 17962 | Plate Switch |
| 28 | 756-04325 | Idler Pulley | 59 | 738-04237A | Shoulder Screw, \#10-32 x . 500 |
| 29 | 747-05243 | Shift Rod, 42" | 60 | 731-06894 | Shift Plate Bearing |
|  | 747-05244 | Shift Rod, $38{ }^{\prime \prime}$ \& 42" | 61 | 634-04369 | Rim, $8.0 \times 7.0 \times .750,38 / 42^{\prime \prime}$ |
| 30 | 747-05186 | Variable Speed Control Rod | 62 | 710-0627 | Hex Screw, 5/16-24x. 750 |
| 31 | 747-05188 | Brake Rod | 63 | 736-0362 | Flat Washer, $.330 \times 1.25 \times .06: H T$ |
| 32 | 747-04969 | Belt Keeper Rod |  |  |  |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.


| Ref. | Part No. | Description | Ref. | Part No. | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 918-04566A | Transmission Drive Assembly | 45 | 936-0185 | Flat Washer, $375 \times .738 \times .063$ |
| 2 | 17962 | Plate Switch | 46 | 725-04363 | Switch Interlock |
| 3 | 647-04266A | Shaft Lever Assembly | 47 | 710-05339A | Screw, 5/16-24 x . 750 |
| 4 | 947-04201A | Pedal Assembly, drive | 48 | 738-0372B | Shoulder Spacer, 1.00 X . 38 X . 38 |
| 5 | 647-04203A | Pedal Assembly, control | 49 | 738-04091A | Shoulder Screw, . $43 \times .29,5 / 16-18$ |
| 6 | 683-04736 | Pedal Bracket Assembly | 50 | 783-06807A | Stop Pedal Plate |
| 7 | 710-0227 | Screw, 8-18:0.500 | 51 | 741-0495 | Flng Bearing . 63 Id x . 695 Od X . 60 |
| 8 | 710-04484 | Screw, 5/16-18 x . 750 | 52 | 934-0255 | Valve, tubeless Air |
| 9 | 710-0604A | Screw, 5/16-18 x 0.625 | 53 | 747-05188 | Brake Rod |
| 10 | 710-0809 | Screw, 1/4-20 1.250 | 54 | 747-05243 | Shift Rod, 46" |
| 11 | 710-0859 | Hex Screw, 3/8-16 2.50 | 55 | 747-05596 | Idler Adjustment Rod |
| 12 | 710-1007 | Screw, 3/8-16 x 1.500 | 56 | 747-05415 | Transmission Bypass Rod |
| 13 | 710-1858A | Screw, 3/8-16 x 1.750 | 57 | 948-0334 | Spacer, T-Axle . 68 |
| 14 | 710-1266 | Hex Screw, 5/16-18 x 3.50 | 58 | 750-04456 | Spacer, . 260 X . $372 \times 1.420 \mathrm{Lg}$ |
| 15 | 710-1026 | Screw, 1/4-20 x 1.75 | 59 | 750-0566A | Spacer, . 260 X . $375 \times 1.030 \mathrm{Lg}$ |
| 16 | 710-3008 | Hex Screw, 5/16-18x.75 | 60 | 954-04208A | V Belt, 5L 40.9 Poly |
| 17 | 912-0240 | Jam Nut, 7/16-20 | 61 | 954-0467A | V Belt, 5L, 90.93 Poly |
| 18 | 712-0241 | Hex Nut, 3/8-24 | 62 | 956-04002 | V Pulley 7.25 DIA SPUN |
| 19 | 712-04063 | Flangelock Nut, 5/16-18 | 63 | 756-04224 | Idler Pulley |
| 20 | 732-05186 | Spring Extension, 1.0 OD x 11.125 | 64 | 756-04325 | Idler Pulley |
| 21 | 912-3000 | Nut, 3/8-16, Centerlock | 65 | 783-04536B | Pedal Support Bracket |
| 22 | 712-0700 | Flange Nut, 9/16-18 | 66 | 783-04595A | Shaft Adjust Bracket |
| 23 | 734-1730 | Tire, $20 \times 8 \times 8$ | 67 | 634-04369 | Rim, 8.0 X 7.0 X 750 |
| 24 | 914-0209 | Cotter Pin INT- . 125 DIA | 68 | 783-06562A | Frame Pedal Bracket, Rh |
| 25 | 714-04040 | Bow-Tie Cotter Pin, 72 | 69 | 783-06769 | Center Idler Bracket |
| 26 | 718-04407 | Pulley Hub, 5/8 SPLINE | 70 | 783-06592A | Idler Bracket |
| 27 | 720-04028 | Shift Knob | 71 | 783-06641A | Pedal Support Bracket |
| 28 | 923-3018 | Ball joint | 72 | 753-06662 | Idler Bracket Assembly |
| 29 | 725-0157 | Cable tie | 73 | 683-04606 | Bracket Assembly |
| 30 | 725-1644 | Short Spring Switch | 74 | 710-1260A | Screw, 5/16-18 0.750 |
| 31 | 726-0214 | Push Cap, 5/8 | 75 | 738-0322A | Shoulder Screw, . 625 Dia. x . 217 |
| 32 | 926-0320 | Plate Insulator Nut | 76 | 712-04065 | Flangelock Nut, 3/8-16 |
| 33 | 731-04602 | Sleeve, . $758 \times .821 \times 3.3125$ | 77 | 710-0627 | Hex Screw, 5/16-24 x . 750 |
| 34 | 731-04604 | Sleeve, . $758 \times .821 \times 2.4375$ | 78 | 956-04015A | Variable Speed Pulley Assembly |
| 35 | 731-06330 | Plug, 7/8 | 79 | 683-04522 | Belt Keepr Assembly |
| 36 | 731-06894 | Shift Plate Bearing | 80 | 683-04612 | Bracket Assembly |
| 37 | 732-04488 | Spring Extension, . 38 OD x 3.25 LG | 81 | 736-3090 | Flat Washer, . $260 \times .720 \times .060$ |
| 38 | 732-05438 | Spring Extension, . 562 OD X 10.50 | 82 | 710-0778 | Screw, 1/4-20 x 1.500 |
| 39 | 732-04616B | Spring Extension, . 97 Od X 6.18 Lg | 83 | 718-04261 | Bearing Cup |
| 40 | 732-0716D | Spring Extension, . 59 OD x 4.00 LG | 84 | 738-04483 | Shoulder Spacer, . $375 \times .625 \times .20$ |
| 41 | 735-0239 | Foot Pad, 4.0 Long | 85 | 941-0600 | Ball Bearing, $17 \times 40 \times 12$ |
| 42 | 735-04272 | Control Pad | 86 | 634-0104 | Wheel, $20 \times 8 \times 8$ |
| 43 | 936-0169 | Lock Washer 3/8 | 87 | 747-05430 | Spring Retainer Rod |
| 44 | 736-3040 | Flat Washer, $.406 \times 1.920 \times .060$ | 88 | 736-0362 | Flat Washer, $.330 \times 1.25 \times .06: H T$ |

NOTE, Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.


| Ref. <br> No. | Part No. | Description | Ref. <br> No. | Part No. | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 918-04892C | Hydro Transmission | 39 | 750-04456 | Spacer, . $260 \times .372 \times 1.420$ |
| 2 | 647-04200A | Hydro Handle Control Assembly | 40 | 738-04430 | Shldr Spacer, 1.375 ID X $.380 \times 1.54$ |
| 3 | 647-04261A | Hydro Pedal Assembly | 41 | 736-0430 | Flat Washer, $.350 \times 1.59 \times .062$ |
| 4 | 710-1266 | Hex Screw, 5/16-18 x 3.5 | 42 | 941-0225 | Hex Flange Bearing |
| 5 | 710-0227 | Screw, \#8-18:0.500 | 43 | 747-05603 | Declutching Rod |
| 6 | 710-0347 | Hex Screw, 3/8-16:1.75 | 44 | 747-05242A | Brake Rod |
| 7 | 710-04997 | Screw, \#10-24:0.400 | 45 | 747-04296A | Hydro Control Handle |
| 8 | 710-04484 | Screw, 5/16-18:.750 | 46 | 747-05245 | Hydro Bypass Rod |
| 9 | 710-0514 | Hex Screw, 3/8-16:1.00 | 47 | 747-04407A | Hydro Control Rod |
| 10 | 710-0604A | Screw, 5/16-18:0.625 | 48 | 750-0566A | Spacer, . $260 \times .375 \times 1.030$ LG |
| 11 | 710-0809 | Screw, 1/4-20:1.250 | 49 | 750-05593 | Spacer, . 640 ID X . 76 OD X 1.60 |
| 12 | 710-1026 | Screw, 1/4-20 x 1.75 | 50 | 954-04252 | V Belt, 4L SEC X 84.17 |
| 13 | 710-3008 | Hex Screw, 5/16-18:.75 | 51 | 756-04224 | Flat Idler Pulley 2.75 OD |
| 14 | 710-3103 | Screw, 5/16-18 x 2.00 | 52 | 756-04308 | Input Pulley |
| 15 | 711-04448 | Ferrule, 5/16-24 X . 312 DIA. | 53 | 783-04536B | Support Pedal Bracket |
| 16 | 912-0346 | Jamlock Nut, 1/2-20 | 54 | 783-04570B | Idler Arm |
| 17 | 712-04063 | Flangelock Nut, 5/16-18 | 55 | 783-06551 | Torque Bracket |
| 18 | 712-04065 | Flangelock Nut, 3/8-16 | 56 | 783-04585A | Handle Bracket |
| 19 | 728-04021 | Rivet | 57 | 783-06558 | Belt Support Bracket |
| 20 | 17962 | Plate Switch | 58 | 948-0334 | Spacer, T-Axle |
| 21 | 714-04040 | Cotter Pin, Bow Tie | 59 | 634-0104-0911 | Wheel, $20 \times 8 \times 8$-Grey |
| 22 | 716-0106A | E Rign, 625 DIA | 60 | 710-05339A | Screw, 5/16-24x.750 |
| 23 | 720-0311 | Handle Grip | 61 | 783-06807A | Stop Pedal Plate |
| 24 | 725-04249 | Hydro Spring Switch | 62 | 710-0606 | Hex Screw, 1/4-20 x 1.50 |
| 25 | 726-0214 | Push Cap, 5/8 | 63 | 936-0329 | Lock Washer, 1/4 |
| 26 | 926-0320 | Insulator Plate Nut | 64 | 738-04483 | Shoulder Spacer, . $375 \times .625 \times .20$ |
| 27 | 731-08237 | Sleeve, . 765 ID X 2.11 LG | 65 | 741-04280 | Ball Bearing, $.25 \times .6875 \times .25$ |
| 28 | 731-06098 | Hydro Fan | 66 | 747-05598A | Hydro Rod, RTN |
| 29 | 732-04225 | Torsion Spring | 67 | 783-06750A | Cam Bracket, RTN |
| 30 | 732-04229 | Extension Spring, . 75 DIA. X 6.02 | 68 | 783-06756 | Pivot Bracket, RTN |
| 31 | 732-0716D | Extension Spring, .59 OD X 4.00 LG | 69 | 712-04064 | Nut, Flange Lock, 1/4-20, GrF |
| 32 | 732-0729 | Wire Ring | 70 | 914-0145 | Click Pin, . $092 \times 1.64$ LG |
| 33 | 732-04587 | Extension Spring, .63 DIA X 4.95 LG | 71 | 741-3065B | Hex Flange Bearing, . 628 ID |
| 34 | 735-0239 | Foot Pad, 4.0 | 72 | 738-04278 | Shoulder Screw, 1/4-20 0.50 |
| 35 | 736-04263 | Lock Washer, TRANS HYDRO | 73 | 734-1730 | Tire, $20 \times 8 \times 8$ |
| 36 | 736-0607 | Lock Washer, 5/16 EXT TOOTH | 74 | 934-0255 | Valve, tubeless Air |
| 37 | 925-04039 | Switch Interlock | 75 | 634-04369 | Rim, 8.0 X 7.0 X . 750 |
| 38 | 736-3010 | Flat Washer, .407X.812X.135:HT | - | 725-04990 | Harness, Jmpr, Hydro |

NOTE, Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

## 38" Deck



| Ref. | Part Number | Description |
| :---: | :---: | :---: |
| 1 | 918-04474B | 5.75" Pulley Spindle Assembly |
| 2 | 683-04138C | Deck Brake Assembly |
| 3 | 983-04167 | Deck Brake Assembly |
| 4 | 683-0254B | LH Deck Hanger Bracket |
| 5 | 983-04263 | 38" Deck Assembly |
| 6 | 710-0347 | Hex Screw, 3/8-16 x 1.75 |
| 7 | 710-04484 | Screw, 5/16-18 x . 750 |
| 8 | 710-0528 | Hex Screw, 5/16-18 $\times 1.25$ |
| 9 | 710-0778 | Screw, 1/4-20 x 1.50 |
| 10 | 710-3005 | Hex Screw, 3/8-16 x 1.25 |
| 11 | 710-3008 | Hex Screw, 5/16-18 x . 75 |
| 12 | 710-0751 | Hex Screw, 1/4-20 x . 62 |
| 13 | 750-1000 | Spacer, . $80 \times 1.10 \times 1.322$ LG |
| 14 | 712-04063 | Flangelock Nut, 5/16-18 |
| 15 | 712-04065 | Flangelock Nut, 3/8-16 |
| 16 | 712-0417A | Flange Nut, 5/8-18 |
| 17 | 712-04064 | Flangelock Nut, 1/4-20 |
| 18 | 712-04243 | Hex Nut, 1/2-13 |
| 19 | 714-04040 | Bow-tie Cotter Pin |
| 20 | 917-04074 | Deck Adjuster Gear |
| 21 | 726-0233 | Push Nut, . $25 \times .50$ |
| 22 | 732-04280B | Extension Spring, . $75 \times 6.375$ |


| Ref. | Part Number | Description |
| :---: | :---: | :---: |
| 23 | 732-04287 | Extension Spring, . $500 \times 6.375$ |
| 24 | 936-0119 | Lock Washer, 5/16 |
| 25 | 756-05097 | Deck Pulley, 5.75 |
| 26 | 783-08389 | Pulley Cap |
| 27 | 738-04162C | Shoulder Spacer, . $8840 \times .190$ |
| 28 | 738-04166 | Shoulder Spacer, . $5000 \times .1475$ |
| 29 | 942-0610A | 3 in 1 Blade |
| 30 | 747-04322 | 38" Front Adjust Deck Rod |
| 31 | 783-04602C | Belt Cover |
| 32 | 747-04381 | 38" Brake Control Rod |
| 33 | 748-04069 | Deck Lift, Pivot Cup |
| 34 | 750-0566A | Spacer, . $260 \times .375 \times 1.030$ |
| 35 | 954-04062 | V Type Belt |
| 36 | 756-05042 | Idler Pulley |
| 37 | 783-04740 | Deck Engage Cable Bracket |
| 38 | 631-05229 | Chute Assembly |
| 39 | 938-04241 | Spindle Shaft, 5.50 |
| 40 | 941-0919B | Ball Bearing, .787ID $\times 1.85$ OD x .551 |
| 41 | 750-04739 | Spacer, $.820 \times 1.150 \times .480$ LG |
| 42 | 748-05029A | Shoulder Spacer, Idler |
| 43 | 710-1260A | Screw, 5/16-18 $\times 0.750$ |
| 44 | 783-08435 | Bearing Shield |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

## 42" Deck



| Ref. | Part Number | Description |
| :---: | :---: | :---: |
| 1. | 918-06991 | Spindle Ass'y, Pulley, 6.2 Dia |
| 2. | 683-0254B | Bracket Ass'y, Deck, Hanger LH |
| 3. | 783-08690 | Belt Keeper |
| 4. | 983-05183 | Brake Assembly, Deck, LH |
| 5. | 983-05182 | Brake Assembly, Deck, RH |
| 6. | 983-05184 | Deck Assembly, 42" |
|  | 983-05185 | Deck Assembly, 42", w/o wheels |
| 7. | 710-0347 | Hex Screw, 3/8-16 x 1.75 |
| 8. | 710-0376 | Hex Cap Screw, 5/16-18 x 1.00 |
| 9. | 710-04484 | Screw, Self-tapping, 5/16-18, . 750 |
| 10. | 710-0528 | Hex Screw, 5/16-18, 1.25, Gr5, Std |
| 11. | 710-0599 | Screw, Self-tapping, 1/4-20, 0.500 |
| 12. | 710-1260A | Screw, 5/16-18 $\times 0.750$ |
| 13. | 710-06133 | Screw, M6-1 x . 625 |
| 14. | 710-3096 | Hex Screw, 3/8-16, 2.00, Gr8, Std |
| 15. | 710-06213 | Hex cap Screw, 5/16-18 x 1.25 |
| 16. | 783-06464 | Deck Wash Plug |
| 17. | 712-04063 | Nut, Flange Lock, 5/16-18, Grf |
| 18. | 712-04065 | Nut, Flange Lock, 3/8-16, Grf |
| 19. | 712-0417A | Nut, Flange, 5/8-18 |
| 20. | 712-04243 | Flange Lock Nut, 1/2-13 |
| 21. | 714-04043 | Bow-Tie Cotter Pin |
| 22. | 917-04074 | Gear, Deck, Adjustment |
| 23. | 720-05010 | Cap, . $290 \times .500$ |
| 24. | 750-06184 | Spacer, $.385 \times 1.75 \times .585$ |
| 25. | 732-04629 | Extension Spring, . $750 \times 4.77$ |
| 26. | 732-05151A | Torsion Spring, LH |
| 27. | 936-0119 | Washer, Lock, 5/16, Regular Duty |
| 28. | 936-0300 | Flat Washer, . $406 \times .875 \times .059$ |
| 29. | 710-0778 | Screw, Self Tapping, 1/4-20, 1.50 |
| 30. | 631-04354B | Chute Deflector Assembly |


| Ref. | Part Number | Description |
| :---: | :---: | :---: |
| 31. | 738-05082 | Shoulder Spacer, . $970 \times .190$ |
| 32. | 738-05088 | Shoulder Spacer, . $75 \times .145$ |
| 33. | 942-04308 | Blade, Cut, 21.23" 2-In-1, Econ |
| 34. | 747-05141B | Rod, Lift, Deck, Frt, 12.7 |
| 35. | 747-06538 | Brake Rod |
| 36. | 748-04069 | Deck Lift Pivot Cup |
| 37. | 748-05029A | Shoulder Spacer, Idler |
| 38. | 748-05037B | Shoulder Spacer, Pivot Idler |
| 39. | 954-04060C | Belt, V Type, A Sec X 96.5 |
| 40. | 756-05034 | Pulley, Idler, 4.50"Dia |
| 41. | 750-0566A | Spacer, . $260 \times .375 \times 1.030$ |
| 42. | 783-08389 | Pulley Cap |
| 43. | 783-08510 | Deck Belt Cover, 42 |
| 44. | 783-08654B | Deck Idler Bracket |
| 45. | 710-0751 | Hex Cap Screw, 1/4-20 x . 62 |
| 46. | 738-1186A | Shift, Spindle, 6.11. |
| 47. | 941-0919B | Bearing, Ball, .787id x 1.85 Odx. 551 |
| 48. | 750-04936 | Spacer, . $792 \times 1.060 \times 1.860$ |
| 49. | 756-05031 | Pulley, Deck, 5.4 Dia |
| 50. | 712-04064 | Nut, Flange Lock, 1/4-20, Nylon |
| 51. | 726-04009 | Push Cap |
| 52. | 732-05261 | Spring, Torsion, 440 ID x 1.75 |
| 53. | 747-06290B | Hinge Pin |
| 54. | 734-04155 | Wheel, Deck, 5.0 Dia Ball |
| 55. | 938-3056 | Bolt, Shoulder, . $496 \times 2.50,3 / 8-16$ |
| 56. | 921-04041 | Water Nozzle Adapter |
| 57. | 731-07487 | Deck Wash Nozzle |
| 58. | 738-04278 | Shoulder Screw, 1/4-20 x 0.50 |
| 59. | 738-04184A | Shoulder Screw, 1/4-20 |
| 60. | 783-08504A | Bracket, Chute, 42" |
| 61. | 936-3039 | Flat Washer, $.406 \times 1.50 \times .105$ |

NOTE: Tractor features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

## 46" Deck



| Ref. | Part Number | Description |
| :---: | :---: | :---: |
| 1. | 918-06989 | Spindle Assembly, Pul 6.74 Dia |
| 2. | 683-0254B | Bracket Assembly, Deck Hanger, LH |
| 3. | 783-08690 | Belt Keeper |
| 4. | 983-05183 | Brake Assembly, Deck, LH |
| 5. | 983-05196 | Deck Assembly, 46t, 2w |
| 6. | 983-05182 | Brake Assembly, Deck, RH |
| 7. | 710-0347 | Hex Screw, 3/8-16 x 1.75 |
| 8. | 710-0376 | Hex Cap Screw, 5/16-18 x 1.00 |
| 9. | 783-08547 | Deck Belt Cover, 46 |
| 10. | 710-0528 | Hex Screw, 5/16-18, 1.25, Gr5, Std |
| 11. | 710-0599 | Screw, Self-tapping, 1/4-20, 0.500 |
| 12. | 710-1260A | Screw, 5/16-18 x 0.750 |
| 13. | 710-06133 | Screw, M6-1 x 625 |
| 14. | 710-3005 | Hex Screw, 3/8-16 x 1.25 |
| 15. | 710-3096 | Hex Head Screw, 3/8-16 x 2.00 |
| 16. | 710-0809 | Screw, 1/4-20 x 1.25 |
| 17. | 750-0566A | Spacer, . $260 \times .375 \times 1.030$ |
| 18. | 712-04063 | Nut, Flange Lock, 5/16-18, Nylon |
| 19. | 712-04065 | Nut, Flange Lock, 3/8-16, Nylon |
| 20. | 712-0417A | Nut, Flange, 5/8-18 |
| 21. | 936-3039 | Flat Washer, $406 \times 1.500 \times .105$ |
| 22. | 712-04243 | Flange Lock Nut, 1/2-13 |
| 23. | 714-04043 | Bow-Tie Cotter Pin |
| 24. | 917-04074 | Gear, Deck Adjustment |
| 25. | 720-05010 | Cap, . $290 \times .500$ |
| 26. | 921-04041 | Water Nozzle Adapter |
| 27. | 731-07487 | Deck Wash Nozzle |
| 28. | 732-04909 | Spring, Extension, 1.05 X 6.346 |
| 29. | 732-04629 | Spring, Extension, . $750 \times .477$ |
| 30. | 732-05151A | Torsion Spring, LH |
| 31. | 734-04155 | Wheel, Deck, 5.0 Dia Ball |
| 32. | 735-0271A | Bumper, . 62 Dia X 3 |
| 33. | 936-0119 | Washer, Lock, 5/16, Regular Duty |
| 34. | 936-0226 | Washer, Flat, . $474 \times .879 \times .064$ |
| 35. | 736-0371 | Washer, Flat, . 343 X . 880 X . 062 |


| Ref. | Part Number | Description |
| :---: | :---: | :---: |
| 36. | 738-05082 | Shoulder Spacer, . 970 X . 190 |
| 37. | 710-06213 | Hex Cap Screw, 5/16-18 $\times 1.25$ |
| 38. | 738-04091A | Shoulder Spacer, . $43 \times .29,5 / 16-18$ |
| 39. | 738-04162C | Shoulder Spacer, . 8840 X . 190 |
| 40. | 738-04278 | Shoulder Screw, 1/4-20 x 0.50 |
| 41. | 738-04184A | Shoulder Screw, . $368 \times .113 \times 1 / 4-20$ |
| 42. | 738-05088 | Shoulder Spacer, $75 \times .145$ |
| 43. | 738-0754 | Shoulder Screw, . 437 Dia. X . 54 |
| 44. | 938-3056 | Bolt, Shoulder, . $496 \times 2.50,3 / 8-16$ |
| 45. | 942-04290 | Blade, Cut, 23.25" 2-In-1, Econ |
| 46. | 747-05141B | Rod, Lift, Deck, Medium |
| 47. | 747-06538 | Brake Rod |
| 48. | 748-04069 | Pivot Cup, Deck List |
| 49. | 748-05029A | Shoulder Spacer, Idler |
| 50. | 748-05037B | Shoulder Spacer, Pivot Idler |
| 51. | 954-04219 | Belt, V-Typ, A Sec |
| 52. | 756-05034 | Pulley, Idler, 4.50"Dia |
| 53. | 783-08618 | Bracket, Idler, 46" Lh |
| 54. | 783-08389 | Pulley Cap |
| 55. | 783-08654B | Deck Idler Bracket |
| 56. | 738-1186A | Spindle Shaft, 6.05 LG. |
| 57. | 941-0919B | Ball Bearing, .787ID X 1.85 ODX. 551 |
| 58. | 750-04936 | Spacer, .792 X 1.060 X 1.860 LG |
| 59. | 756-05030 | Deck Pulley, 6.74 DIA |
| 60. | 631-04354B | Chute Deflector Assembly |
| 61. | 710-0751 | Hex Cap Screw, 1/4-20 x . 62 |
| 62. | 712-04064 | Nut, Flange Lock, 1/4-20, Nylon |
| 63. | 726-04009 | Push Cap |
| 64. | 714-04040 | Bow-Tie Cotter Pin, 72 |
| 65. | 732-04652 | Spring, Compression, . $535 \times 1.751$ |
| 66. | 747-1116 | Rod, Deck Release |
| 67. | 750-06184 | Spacer, 388 ID x 1.75 OD x .585 |
| 68. | 732-05261 | Spring, Torsion, 440 ID $\times 1.75$ |
| 69. | 747-06290B | Hinge Pin |
| 70. | 783-08504A | Bracket, Chute, 42" |



| Ref. <br> No. | Part No. | Description |
| :--- | :--- | :--- |
| 1 | $683-04549 \mathrm{~A}$ | Muffler Shield Assembly with Weld |
| 2 | $710-0227$ | Screw, $8-18 \times .500$ |
| 3 | $710-04683 \mathrm{C}$ | Screw, $3 / 8-16 \times 1.0$ |
| 4 | $710-0599$ | Screw, $1 / 4-20 \times .500$ |
| 5 | $710-0642$ | Screw, $1 / 4-20 \times .750$ |
| 6 | $912-0691$ | Nut, Hexlock, M6, Nylon |
| 7 | $712-3086$ | Flange Nut, M8-1.25 |
| 8 | $725-0157$ | Cable Tie |
| 9 | $726-0205$ | Clamp Hose, .490 diameter |
| 10 | $731-05628$ | Oil Drain Sleeve |
| 11 | $751-10349-28$ | Fuel Hose, Low Permeation |
| 12 | $951-14527$ | Muffler |
| 13 | $751-11053 A$ | Muffler Deflector |
| 14 | BS-298090S | Fuel Filter |
| 15 | $783-08122$ | Deflector Bracket |
| 16 | $736-0148$ | Lock Washer, 3/8 |

NOTE: Tractor features vary by model. NOT all parts listed and pictured above are standard equipment.


| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| 1 | $683-04549 \mathrm{~A}$ | Muffler Shield Assembly with Weld |
| 2 | $710-0227$ | Screw, $8-18 \times .500$ |
| 3 | $710-04683 \mathrm{C}$ | Screw, $3 / 8-16 \times 1.0$ |
| 4 | $710-0599$ | Screw, $1 / 4-20 \times .500$ |
| 5 | $710-0642$ | Screw, $1 / 4-20 \times .750$ |
| 6 | $710-1314 \mathrm{~A}$ | Socket Screw, $5 / 16-18 \times .750$ |
| 7 | $725-0157$ | Cable Tie |
| 8 | $726-0205$ | Clamp Hose, .490 diameter |
| 9 | $951-10517 \mathrm{~A}$ | Oil Drain |
| 10 | $751-3141-14$ | Oil Drain, Extension Hose |
| 11 | $951-11943 \mathrm{~A}$ | Muffler |
| 12 | $751-10349-28$ | Fuel Hose, Low Permeation |
| 13 | $751-11053 \mathrm{~A}$ | Muffler Deflector Long |
| 14 | $736-0148$ | Lock Washer, 3/8 |

NOTE: Tractor features vary by model. NOT all parts listed and pictured above are standard equipment.


NOTE: Tractor features vary by model. NOT all parts listed and pictured above are standard equipment.


| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| 1 | $710-0227$ | Screw, $8-18 \times .500$ |
| 2 | $710-04484$ | Screw, $5 / 16-18 \times .750$ |
| 3 | $710-04683 \mathrm{C}$ | Screw, $3 / 8-16 \times 1.000$ |
| 4 | $710-0599$ | Screw, $1 / 4-20 \times .500$ |
| 5 | $710-1314 \mathrm{~A}$ | Socket Screw, $5 / 16-18 \times .750$ |
| 6 | $712-0271$ | Sems Nut, $1 / 4-20$ |
| 7 | BS-692236 | Exhaust Gasket, 10 HP Briggs |
| 8 | $725-0157$ | Cable Tie |
| 9 | $726-0205$ | Hose Clamp, .490 Diameter |
| 10 | $731-05628$ | Oil Drain Sleeve |
| 11 | $783-0615 \mathrm{E}$ | Muffler Bracket |
| 12 | $751-0564 \mathrm{~B}$ | Muffler Deflector |
| 13 | $951-0617 \mathrm{C}$ | Single Inlet Muffler |
| 14 | $751-0619 B$ | Exhaust Pipe, Single Briggs |
| 15 | $751-10349-28$ | Fuel Hose, Low Permeation |
| 16 | $736-0148$ | Lock Washer, 3/8 |

NOTE: Tractor features vary by model. NOT all parts listed and pictured above are standard equipment.


| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| 1 | $683-04549 \mathrm{~A}$ | Mulffler Shield Assembly |
| 2 | $710-0227$ | Screw, Indented Washer, \#8-18:0.500 |
| 3 | $710-04683 \mathrm{C}$ | Taptite Screw, 3/8-16:1.000 |
| 4 | $710-0642$ | Taptite Screw, 1/4-20:0.750 |
| 5 | $710-1314 \mathrm{~A}$ | Socket Head Screw, 5/16-18:.750 |
| 6 | $712-0271$ | Sems Nut, 1/4-20 |
| 7 | $721-0460$ | Exhaust Gasket |
| 8 | $725-0157$ | Cable Tie, 3/16 x .05 x 7.4 |
| 9 | $726-0205$ | Hose Clamp, .490 DIA. |
| 10 | $751-10349$ | Fuel Hose |
| 11 | $951-10517 \mathrm{~A}$ | Oil Drain |
| 12 | $951-10542 \mathrm{~A}$ | Muffler |
| 13 | $751-11053 \mathrm{~A}$ | Muffler Deflector |
| 14 | $751-3141-14$ | Oil Drain Extension Hose |
| 15 | $736-0148$ | Lock Washer, 3/8 |

NOTE: Tractor features vary by model. NOT all parts listed and pictured above are standard equipment.


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 1 | $683-04549 \mathrm{~A}$ | Muffler Shield Assembly with Weld |
| 2 | $710-0227$ | Screw, $8-18 \times .500$ |
| 3 | $710-04683 \mathrm{C}$ | Screw, $3 / 8-16 \times 1.0$ |
| 4 | $710-0599$ | Screw, $1 / 4-20 \times .500$ |
| 5 | $731-05628$ | Oil Drain Sleeve |
| 6 | $912-0691$ | Nut, M6-1, Hexlock |
| 7 | $912-3005$ | Flange Lock Nut, 3/8-16 |
| 8 | $712-3086$ | Flange Nut, M8-1.25 |
| 9 | $725-0157$ | Cable Tie |
| 10 | $726-0205$ | Clamp Hose, .490 diameter |
| 11 | BS-298090S | Fuel Filter |
| 12 | $751-10349$ | Fuel Hose |
| 13 | $751-11053 \mathrm{~A}$ | Muffler Deflector Long |
| 14 | $951-14585$ | Muffler, Single Inlet |

NOTE: Tractor features vary by model. NOT all parts listed and pictured above are standard equipment.


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 1 | $710-04683 C$ | Screw, 3/8-16 $\times 1.0$ |
| 2 | $712-0271$ | Sems Nut, 1/4-20 |
| 3 | $725-0157$ | Cable Tie |
| 4 | $726-0205$ | Clamp Hose, .490 diameter |
| 5 | $731-05628$ | Oil Drain Sleeve |
| 6 | $751-10349$ | Fuel Hose, Low Permeation |
| 7 | $736-0148$ | Lock Washer, 3/8 |

NOTE: Tractor features vary by model. NOT all parts listed and pictured above are standard equipment.


Wiring Harness Schematic - 725-04567H



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| Ref. | Part Number | Description |
| ---: | :--- | :--- |
| 120 | $951-14458$ | Air Filter Cover Assembly |
| 121 | $951-14466$ | Air Filter Lock Nut |
| 122 | $951-12255$ | Air Filter Cover |
| 124 | $951-12256$ | Sponge Filter |
| 126 | $951-12260$ | Air Filter Assembly |
| 127 | $712-04212$ | Nut M6 |
| 128 | $951-12328$ | Rubber Cap |
| 129 | $951-12257$ | Manifold |
| 130 | $951-12258$ | Manifold Gasket |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 1 | $951-12205$ | Debris Shield |
| 2 | $712-04290$ | Nut |
| 3 | $750-05320$ | Engine Shroud Spacer |
| 4 | $951-14454$ | Starter / Shroud Stud M6 $\times 99$ |
| 5 | $951-11622$ | Flexible Clamp |
| 6 | $710-05305$ | Hook Bolt |
| 7 | $751-14455$ | Air Shield |
| 192 | $710-05303$ | Self-Tapping Bolt $5.5 \times 25$ |

## 4P90JUB Crankcase



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 47 | $951-11499$ | Upper Crankshaft Seal |
| 48 | $710-04916$ | Bolt M6×14 |
| 49 | $951-14456$ | Breather Cover Plate |
| 50 | $951-12226$ | Breather Gasket |
| 51 | $951-12685$ | Umbrella Valve |
| 52 | $951-12227$ | Mesh Screen |
| 53 | $951-12686$ | Umbrella Valve Set |
| 54 | $951-12228$ | Choke Linkage |
| 55 | $951-12229$ | Governor Arm Shaft |
| 56 | $736-04558$ | Governor Washer |
| 57 | $714-04074$ | Governor Cotter Pin |
| 58 | $951-11574$ | Governor Seal |
| 59 | $951-12230$ | Throttle Linkage |
| 60 | $951-12231$ | Throttle Linkage Spring |
| 62 | $951-12232$ | Governor Arm |
| 63 | $710-04908$ | Governor Arm Bolt |
| 64 | $712-04212$ | Governor Arm Nut M6 |
| 65 | $951-12233$ | Governor Spring |
| 66 | $710-04979$ | Bolt M6×18 |
| 67 | $710-05310$ | Bolt M6×38 |
| 68 | $951-14457$ | Component Bracket/Separate |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 69 | $750-05530$ | Component Bracket Spacer |
| 70 | $951-12235$ | Breather Hose Assembly |
| 72 | $951-12236$ | Breather Hose Clamp |
| 73 | $951-14462$ | Short Block Assembly |
|  |  | (Incl.37,47-53,55-58,73-77,84,86,87-89, |
|  |  | $91-93,98-104,112,113,115-119,137-138$, |
|  |  | $144,160,172,173,175-178,183-186)$ |
| 74 | $951-12237$ | Crankcase Cover Gasket |
| 178 | $951-12275$ | Piston Ring Set |
| 183 | $951-11953$ | Piston Pin Snap Ring |
| 184 | $951-12276$ | Piston |
| 185 | $951-11954$ | Piston Pin |
| 186 | $951-12277$ | Connecting Rod Assembly |
| 189 | $710-05319$ | Connecting Rod Bolt |
| 197 | $951-12201$ | Gasket Kit - External |
|  |  | (Incl.113,130,136,137,138,114,160) |
| 198 | $951-12204$ | Gasket Kit - Complete |
|  |  | (Incl.47,50,58,74,113,118,130, |
|  |  | $136,137,138,144,160,172)$ |
| 199 | $952 Z 4$ P90JUB | Complete Engine |
|  |  |  |

## 4P90JUB Cylinder Head



| Ref. | Part Number | Description |
| ---: | :--- | :--- |
| 140 | $710-05315$ | Bolt M5×10 |
| 141 | $951-12265$ | Cowl |
| 142 | $710-05316$ | Valve Cover Bolt |
| 143 | $951-12266$ | Valve Cover |
| 144 | $951-12267$ | Valve Cover Ring |
| 145 | $951-11981$ | Rocker Arm Assembly |
| 146 | $751-11124$ | Jam Nut |
| 147 | $751-11123$ | Fulcrum Nut |
| 148 | $951-11966$ | Rocker Arm |
| 149 | $710-04962$ | Rocker Arm Stud |
| 150 | $951-12268$ | Push Rod Guide |
| 151 | $951-12269$ | Exhaust Valve Adjuster |
| 152 | $951-12080$ | Exhaust Valve Spring Retainer |
| 153 | $951-12078$ | Valve Spring |
| 154 | $951-11964$ | Intake Valve Seal |
| 155 | $951-12077$ | Valve Spring Retainer |
| 156 | $951-11337$ | Valve Kit |
| 157 | $951-11337$ | Valve Kit |
| 162 | $951-10292$ | Spark Plug/F6Rtc |
| 163 | $710-05317$ | Bolt M10×1.25×85 |
| 164 | $710-05318$ | Bolt/M10×1.25×65 |
| 165 | $951-12202$ | Cylinder Head Kit |
|  |  | (Incl.144,154,163,164,172) |


| Ref. | Part Number | Description |
| :--- | :--- | :--- |
|  | $951-14463$ | Cylinder Head Asm |
|  |  | (Incl.137-139,144,146-159, |
| 166 | $951-14460$ | Air Valve Core |
| 167 | $951-12775$ | Strainer Clip |
| 168 | $951-12776$ | Second Air Valve Filter Element |
| 169 | $951-12777$ | The Air Valve Bonnet |
| 170 | $736-04629$ | Washer |
| 171 | $710-05337$ | Screw M5×12 |
| 172 | $951-12273$ | Cylinder Head Gasket |
| 173 | $715-04122$ | Cylinder Head Dowel 12×16 |
| 174 | $951-11335$ | Push Rod Kit |
| 175 | $951-11962$ | Tappet |
| 176 | $736-04561$ | Camshaft Thrust Washer |
| 177 | $951-12274$ | Camshaft Assembly |
| 196 | $951-12197$ | Valve Cover Kit |
| 197 | $951-12201$ | Gasket Kit - External |
|  |  | (Incl.113,130,136,137,138,114,160) |
| 198 | $951-12204$ | Gasket Kit - Complete |
|  |  | (Incl.47,50,58,74,113,118,130, |
| 199 | $952 Z 4 P 90$ UUB | Complete Engine |
|  |  |  |

## 4P90JUB Crankshaft \& Crankcase Cover



## 4P90JUB Crankshaft \& Crankcase Cover

| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| 5 | $951-11622$ | Flexible Clamp |
| 75 | $951-12238$ | Crankshaft Assembly |
| 76 | $951-11969$ | Main Bearing |
| 77 | $951-10307$ | Woodruff Key |
| 79 | $951-12239$ | Dipstick Assembly |
| 80 | $951-12241$ | Upper O-Ring |
| 81 | $951-12363$ | Lower O-Ring |
| 82 | $951-12240$ | Oil Fill Tube Assembly |
| 83 | $710-04980$ | Bolt M6x35 |
| 84 | $710-05311$ | Oil Drain Plug |
| 85 | $951-12242$ | Regulator |
| 86 | $715-04121$ | Dowel Pin $8 \times 14$ |
| 87 | $951-12243$ | Ball 6.35 |
| 88 | $951-12244$ | Spring |
| 89 | $710-05312$ | Bolt |
| 90 | $736-04557$ | Crankshaft Thrust Washer |
| 91 | $951-12245$ | Balanceable Shaft Bearing |
| 92 | $751-12246$ | Balanceable Shaft Assembly |
| 93 | $736-04559$ | Balanceable Thrust Washer |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 98 | $951-12248$ | Oil Pump Assembly |
| 99 | $951-12247$ | O-Ring $10 \times 2.65$ |
| 100 | $951-12249$ | Filter |
| 101 | $951-12250$ | Filter Spring |
| 102 | $951-12251$ | O-Ring 35.5×2.65 |
| 103 | $951-12252$ | Filter Cover |
| 104 | $951-11956$ | Governor Gear/Shaft Assembly |
| 112 | $710-05313$ | Bolt M8×15 |
| 113 | $736-04560$ | Oil Drain Plug Washer |
| 114 | $951-12690$ | Oil Filter |
| 115 | $951-12253$ | Screw Joint |
| 116 | $951-12254$ | Crankcase Cover |
|  | $951-12318$ | Crankcase Cover Asm |
|  |  | (Incl.87,88,89,100,101,102, |
|  |  | 103,104,112,113,115,116) |
| 117 | $710-04982$ | Bolt M8×54 |
| 118 | $951-11375$ | Lower Crankshaft Seal |
| 119 | $710-05314$ | Bolt M8×43 |
| 195 | $951-12194$ | Oil Drain Plug Assembly |

## 4P90JUB Carburetor Assembly



4P90JUB Carburetor Assembly

| Ref. | Part Number | Description | Ref. | Part Number | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 131 | 951-12771A | Carburetor Assembly | N | n/a | Fiber O-Ring |
| 132 | 951-11731 | Fuel Hose Clamp | 0 | $\mathrm{n} / \mathrm{a}$ | Idle Speed Adjusting Screw |
| 133 | 951-11336 | Fuel Line Kit | P | $\mathrm{n} / \mathrm{a}$ | Idle Mixture Screw |
| 134 | 723-04071 | Plastic Support Clamp | Q | $\mathrm{n} / \mathrm{a}$ | Carburetor Body |
| 136 | 951-12261 | Carburetor Gasket | R | $\mathrm{n} / \mathrm{a}$ | Fuel Inlet |
| 137 | 951-12262 | Carburetor Insulator | S | $\mathrm{n} / \mathrm{a}$ | Float Pin |
| 138 | 951-12263 | Carburetor Insulator Gasket | T | n/a | Emulsion Tube |
| 139 | 951-12264 | Carb Stud | U | $\mathrm{n} / \mathrm{a}$ | Needle Valve |
| 200 | 951-14179 | Carburetor Kit - Major | v | $\mathrm{n} / \mathrm{a}$ | Main Jet |
|  |  | (Incl.130,136,138,F,G,S,T,U,V,W,X,Y,Z) | W | $\mathrm{n} / \mathrm{a}$ | Needle Valve Spring |
| A | $\mathrm{n} / \mathrm{a}$ | Choke Shaft | X | $\mathrm{n} / \mathrm{a}$ | Float |
| B | $\mathrm{n} / \mathrm{a}$ | Choke Shaft Fiber O-Ring | Y | $\mathrm{n} / \mathrm{a}$ | Fuel Bowl O-Ring |
| C | $\mathrm{n} / \mathrm{a}$ | Choke Return Spring | Z | $\mathrm{n} / \mathrm{a}$ | O-Ring |
| D | $\mathrm{n} / \mathrm{a}$ | Flat Steel Washer | AA | 951-14175 | Fuel Shut-off Solenoid Valve Kit |
| E | $\mathrm{n} / \mathrm{a}$ | Choke Plate |  |  | (Incl.130,136,138,AA,G,H,Z) |
| F | $\mathrm{n} / \mathrm{a}$ | Idle Jet Assembly | BB | 951-14176 | Fuel Bowl Kit |
| G | $\mathrm{n} / \mathrm{a}$ | Idle Jet O-Ring |  |  | (Incl.130,136,138,BB,CC,DD,EE,Y,Z) |
| H | $\mathrm{n} / \mathrm{a}$ | Sheetmetal Housing | CC | $\mathrm{n} / \mathrm{a}$ | Fuel Drain Plug Gasket |
| I | $\mathrm{n} / \mathrm{a}$ | Throttle Shaft | DD | $\mathrm{n} / \mathrm{a}$ | Fuel Drain Plug |
| J | $\mathrm{n} / \mathrm{a}$ | Throttle Plate | EE | $\mathrm{n} / \mathrm{a}$ | Seat/Fuel Bowl Bolt |
| K | $\mathrm{n} / \mathrm{a}$ | Screw M $3 \times 5$ | GG | $\mathrm{n} / \mathrm{a}$ | Washer |
| L | $\mathrm{n} / \mathrm{a}$ | Lock Washer | HH | $\mathrm{n} / \mathrm{a}$ | Screw M5×12 |
| M | $\mathrm{n} / \mathrm{a}$ | Nylon/Plastic O-Ring |  |  |  |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 48 | $710-04916$ | Bolt M6×14 |
| 158 | $712-04219$ | Nut M8 |
| 159 | $951-14468$ | Muffler Assembly |
| 160 | $951-12271$ | Exhaust Pipe Gasket |
| 161 | $951-12272$ | Muff Stud M8×47 |
| 161 | $951-12196$ | Muffler Stud Assembly |
| 190 | $951-12278$ | Wire Mesh Shield |
| 191 | $710-05051$ | Bolt M6×12 |
| 193 | $951-12329$ | Spark Arrestor |
| 194 | $710-05344$ | Spark Arrestor Screw |



| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| 8 | $710-05306$ | Bolt M8×40 |
| 9 | $951-12207$ | Starter Assembly |
| 10 | $710-05307$ | Screw M5×25 |
| 11 | $736-04554$ | Lock Washer 5 |
| 12 | $736-04556$ | Plain Washer 6 |
| 13 | $951-12208$ | Electrical Starter Front Cover |
| 14 | $951-12211$ | Bearing |
| 15 | $951-12210$ | Pinion/Clutch Assembly |
| 16 | $951-12312$ | Gear |
| 17 | $951-12209$ | Bearing |
| 18 | $951-12212$ | Pinion Cover |
| 19 | $951-12214$ | Bearing 6001Zz |
| 21 | $951-12216$ | Bearing |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 23 | $951-12528$ | Starter Housing Assembly |
| 24 | $951-12217$ | Screw |
| 25 | $736-04554$ | Lock Washer |
| 28 | $951-12529$ | Brush Assembly |
| 29 | $951-12219$ | Electrical Starter Back Cover |
| 30 | $710-05308$ | Bolt M6×100 |
| 31 | $951-12324$ | Bolt M6×30 Assembly |
| 33 | $736-04555$ | Insulation Washer |
| 34 | $736-04556$ | Plain Washer 6 |
| 35 | $736-04477$ | Lock Washer 6 |
| 36 | $712-04212$ | Nut M6 |
| 37 | $715-04120$ | Dowel Pin 10×14 |
|  |  |  |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 38 | $710-04931$ | Bolt M6×28 |
| 39 | $951-12220$ | Ignition Coil Assembly |
| 40 | $712-04220$ | Flywheel Nut M16×1.5 |
| 41 | $951-12221$ | Plate |
| 42 | $951-12222 A$ | Cooling Fan |
| 43 | $951-12223$ | Flywheel |
| 44 | $951-12224$ | Coil Assy.区Charge |
| 45 | $710-04940$ | Bolt M6×10 |
| 46 | $951-12279$ | Cowl |

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## Engine Model 4P90JUC Air Intake



| Ref. | Part Number | Description |
| ---: | :--- | :--- |
| 120 | $951-14458$ | Air Filter Cover Assembly |
| 121 | $951-14466$ | Air Filter Lock Nut |
| 122 | $951-12255$ | Air Filter Cover |
| 123 | $951-12256$ | Sponge Filter |
| 125 | $951-12260$ | Air Filter Assembly |
| 126 | $712-05015$ | Nut M6 |
| 127 | $951-12328$ | Rubber Cap |
| 128 | $951-12257 A$ | Manifold/Add Air Hole |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 1 | $951-12205$ | Debris Shield |
| 2 | $712-04290$ | Nut |
| 3 | $750-05320$ | Engine Shroud Spacer |
| 4 | $951-14454$ | Starter / Shroud Stud M6 $\times 99$ |
| 5 | $951-11622$ | Flexible Clamp |
| 6 | $710-05305$ | Hook Bolt |
| 7 | $751-14455$ | Air Shield |
| 185 | $710-05303$ | Self-Tapping Bolt $5.5 \times 25$ |

## 4P90JUC Crankcase



| Ref. | Part Number | Description | Ref. | Part Number | Description |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 47 | 951-11499 | Upper Crankshaft Seal | 69 | 750-05530 | Component Bracket Spacer |
| 48 | 710-04916 | Bolt M6×14 | 70 | 951-12235 | Breather Hose Assembly |
| 49 | 951-12770A | Breather Cover Plate | 72 | 951-12236 | Breather Hose Clamp |
| 50 | 951-12226 | Breather Gasket | 73 | 919-05022A | Crankcase |
| 51 | 951-12685 | Umbrella Valve |  | 951-14707 | Short Block Assembly |
| 52 | 951-12227 | Mesh Screen |  |  | (Incl.37,47-53,55-58,73-75,84,86-93, |
| 53 | 951-12686 | Umbrella Valve Set |  |  | 98-104,112,113,115-119,136,137, |
| 54 | 951-12228 | Choke Linkage |  |  | 143,158,164,165,167-170,175-178) |
| 55 | 947-06356 | Governor Arm Shaft/Improved | 74 | 951-12237 | Crankcase Cover Gasket |
| 56 | 736-04558 | Governor Washer | 171 | 951-05156 | Piston Ring Set |
| 57 | 714-04074 | Governor Cotter Pin | 176 | 951-11953 | Piston Pin Snap Ring |
| 58 | 951-11574 | Governor Seal | 177 | 951-14677 | Piston |
| 59 | 951-12230 | Throttle Linkage | 178 | 951-11954 | Piston Pin |
| 60 | 951-12231 | Throttle Linkage Spring | 179 | 951-12277 | Connecting Rod Assembly |
| 62 | 951-12232 | Governor Arm | 182 | 710-05319 | Connecting Rod Bolt |
| 63 | 710-04908 | Governor Arm Bolt | 190 | 752Z4P90JUC | Complete Engine |
| 64 | 712-05015 | Governor Arm Nut M6 | 191 | 951-12204A | Gasket Kit - Complete |
| 65 | 932-05187 | Governor Spring |  |  | (Incl.47,50,58,74,113,118,129, |
| 66 | 710-04979 | Bolt M6×18 |  |  | 135-137,143,158,164) |
| 67 | 710-05310 | Bolt M6×38 | 192 | 951-12201A | Gasket Kit - External |
| 68 | 951-14467 | Component Bracket/Separate |  |  | (Incl.113,129,135-137,143,158) |

## 4P90JUC Cylinder Head

192-Gasket Kit - External

191 - Gasket Kit - Complete
190 - Complete Engine





| Ref. | Part Number | Description |
| ---: | :--- | :--- |
| 139 | $710-05315$ | Bolt M5×10 |
| 140 | $951-12265$ | Cowl |
| 141 | $710-05316$ | Valve Cover Bolt |
| 142 | $951-12266$ | Valve Cover |
| 143 | $951-12267$ | Valve Cover Gasket |
| 144 | $951-11981$ | Rocker Arm Assembly |
| 145 | $751-11124$ | Jam Nut |
| 146 | $751-11123$ | Fulcrum Nut |
| 147 | $951-11966$ | Rocker Arm |
| 148 | $710-04962$ | Rocker Arm Stud |
| 149 | $951-12268$ | Push Rod Guide |
| 150 | $951-12269$ | Exhaust Valve Adjuster |
| 151 | $951-12080$ | Exhaust Valve Spring Retainer |
| 152 | $951-12078$ | Valve Spring |
| 153 | $951-11964$ | Intake Valve Seal |
| 154 | $951-12077$ | Valve Spring Retainer |
| 155 | $951-11337$ | Valve Kit |
| 156 | $951-11337$ | Valve Kit |
| 161 | $951-10292$ | Spark Plug/F6Rtc |
| 162 | $710-05317$ | Bolt M10×1.25×85 |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 163 | $710-05318$ | Bolt /M10×1.25×65 |
| 164 | $951-14706$ | Cylinder Head Assembly |
|  |  | (Incl.136-138,143,145-156, |
|  |  | $158,159,161-164$ ) |
|  | $951-12202$ | Cylinder Head Kit |
|  |  | (Incl.143,153,161,162,164) |
| 165 | $951-12273$ | Cylinder Head Gasket |
| 166 | $715-04122$ | Cylinder Head Dowel 12×16 |
| 167 | $951-11335$ | Push Rod Kit |
| 168 | $951-11962$ | Tappet |
| 169 | $736-04561$ | Camshaft Thrust Washer |
| 170 | $951-14678$ | Camshaft Assembly |
| 189 | $951-12197$ | Valve Cover Kit |
| 190 | $752 Z 4 P 90 J U C$ | Complete Engine |
| 191 | $951-12204 A$ | Gasket Kit - Complete |
|  |  | (Incl.47,50,58,74,113,118,129, |
|  |  | $135-137,143,158,164)$ |
| 192 | $951-12201 A$ | Gasket Kit - External |
|  |  | (Incl.113,129,135-137,143,158) |
|  |  |  |

## 4P90JUC Crankshaft \& Crankcase Cover



## 4P90JUC Crankshaft \& Crankcase Cover

| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 5 | $951-11622$ | Flexible Clamp |
| 75 | $951-12238$ | Crankshaft Assembly |
| 76 | $951-11969$ | Main Bearing |
| 77 | $951-10307$ | Woodruff Key |
| 79 | $951-12239$ | Dipstick Assembly |
| 80 | $951-12241$ | Upper O-Ring |
| 81 | $951-12363$ | Lower O-Ring |
| 82 | $951-12240$ | Oil Fill Tube Assembly |
| 83 | $710-04980$ | Bolt M6×35 |
| 84 | $710-05311$ | Oil Drain Plug |
| 85 | $951-12242$ | Regulator |
| 86 | $715-04121$ | Dowel Pin 8×14 |
| 87 | $951-12243$ | Ball 6.35 |
| 88 | $951-12244$ | Spring |
| 89 | $710-05312$ | Bolt |
| 90 | $736-04557$ | Crankshaft Thrust Washer |
| 91 | $951-12245$ | Balanceable Shaft Bearing |
| 92 | $751-12246$ | Balanceable Shaft Assembly |
| 93 | $736-04559$ | Balanceable Thrust Washer |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 98 | $951-12248$ | Oil Pump Assembly |
| 99 | $951-12247$ | O-Ring $10 \times 2.65$ |
| 100 | $951-12249$ | Filter |
| 101 | $951-12250$ | Filter Spring |
| 102 | $951-12251$ | O-Ring 35.5×2.65 |
| 103 | $951-12252$ | Filter Cover |
| 104 | $951-11956$ | Governor Gear/Shaft Assembly |
| 112 | $710-05313$ | Bolt M8×15 |
| 113 | $736-04560$ | Oil Drain Plug Washer |
| 114 | $951-12690$ | Oil Filter |
| 115 | $951-12253$ | Screw Joint |
| 116 | $919-05090$ | Crankcase Cover |
|  | $951-14704$ | Crankcase Cover Assembly |
|  |  | (Incl.87-89,100-104,112,113,116) |
| 117 | $710-04982$ | Bolt M8×54 |
| 118 | $951-11375$ | Lower Crankshaft Seal |
| 119 | $710-05314$ | Bolt M8×43 |
| 188 | $951-12194$ | Oil Drain Plug Assembly |
|  |  |  |



193 - Carburetor Kit - Major
194 - Fuel Bowl Kit


## 4P90JUC Carburetor Assembly

| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 129 | $951-12258 \mathrm{~A}$ | Manifold Gasket/Add Air Hole |
| 130 | $951-05149$ | Carburetor Assembly (Hy-4P90F) |
| 131 | $951-11731$ | Fuel Hose Clamp |
| 132 | $951-11336$ | Fuel Line Kit |
| 133 | $723-04071$ | Plastic Support Clamp |
| 135 | $951-12261$ | Carburetor Gasket |
| 136 | $951-12262$ | Carburetor Insulator |
| 137 | $951-12263$ | Carburetor Insulator Gasket |
| 138 | $951-12264$ | Carb Stud |
| 193 | $951-14708$ | Carburetor Kit - Major |
|  |  | (Incl.129,135,137,CC,F,G,S,T,U,V,W,X,Y,Z) |
| 194 | $951-14705$ | Fuel Bowl Kit |
|  |  | (Incl.129,135,137,Y,Z,AA,CC,DD,GG) |
| A | $n / a$ | Choke Shaft |
| B | $n / a$ | Choke Shaft Fiber O-Ring |
| C | $n / a$ | Choke Return Spring |
| D | $n / a$ | Flat Steel Washer |
| E | $n / a$ | Choke Plate |
| F | $n / a$ | Idle Jet Assembly |
| G | $n / a$ | Idle Jet O-Ring |
| H | $n / a$ | Sheetmetal Housing |
| I | $n / a$ | Throttle Shaft |
| J | $n / a$ | Throttle Plate |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| K | $n / a$ | Screw M3×5 |
| L | $n / a$ | Lock Washer |
| M | $n / a$ | Nylon/Plastic O-Ring |
| N | $n / a$ | Fiber O-Ring |
| O | $n / a$ | Idle Speed Adjusting Screw |
| P | $n / a$ | Idle Mixture Screw |
| Q | $n / a$ | Farburetor Body |
| R | $n / a$ | Float Pin |
| S | $n / a$ | Emulsion Tube |
| T | $n / a$ | Needle Valve |
| U | $n / a$ | Main Jet |
| V | $n / a$ | Needle Valve Spring |
| W | $n / a$ | Float |
| X | $n / a$ | Fuel Bowl O-Ring |
| Y | $n / a$ | Square-Ring |
| Z | $n / a$ | Fuel Bowl |
| AA | $n / a$ | Solenoid Valve Assembly |
| BB | $n / a$ | Solenoid Valve Washer |
| CC | $n / a$ | Fuel Drain Plug Gasket |
| DD | $n / a$ | Fuel Drain Plug |
| EE | $n / a$ | O-Ring |
| FF | $n / a$ | Fuel Bowl Bolt |
| GG | $n / a$ |  |
|  |  |  |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 48 | $710-04916$ | Bolt M6×14 |
| 157 | $712-04219$ | Nut M8 |
| 158 | $951-14468$ | Muffler Assembly |
| 159 | $951-12271$ | Exhaust Pipe Gasket |
| 160 | $951-14459$ | Muff Stud M8×47 |
| 160 | $951-14464$ | Muffler Stud Assembly |
| 183 | $951-12278$ | Wire Mesh Shield |
| 184 | $710-05051$ | Bolt M6×12 |
| 186 | $951-12329$ | Spark Arrestor |
| 187 | $710-05344$ | Spark Arrestor Screw |



| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| 8 | $710-05306$ | Bolt M8×40 |
| 9 | $951-12207$ | Starter Assembly |
| 10 | $710-05307$ | Screw M5×25 |
| 11 | $736-04554$ | Lock Washer 5 |
| 12 | $736-04556$ | Plain Washer 6 |
| 13 | $951-12208$ | Electrical Starter Front Cover |
| 14 | $951-12211$ | Bearing |
| 15 | $951-12210$ | Pinion/Clutch Assembly |
| 16 | $951-12312$ | Gear |
| 17 | $951-12209$ | Bearing |
| 18 | $951-12212$ | Pinion Cover |
| 19 | $951-12214$ | Bearing 6001Zz |
| 20 | $951-12215$ | Starter Armature |
| 21 | $951-12216$ | Bearing |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 22 | $951-12528$ | Starter Housing Assembly |
| 24 | $951-12217$ | Screw |
| 25 | $736-04554$ | Lock Washer |
| 28 | $951-12529$ | Brush Assembly |
| 29 | $951-12219$ | Electrical Starter Back Cover |
| 30 | $710-05308$ | Bolt M6×100 |
| 31 | $710-05309$ | Bolt M6×30 Assembly |
| 32 | $951-12324$ | Waterproof Washer |
| 33 | $736-04555$ | Insulation Washer |
| 34 | $736-04556$ | Plain Washer 6 |
| 35 | $736-04477$ | Lock Washer 6 |
| 36 | $712-05015$ | Nut M6 |
| 37 | $715-04120$ | Dowel Pin 10×14 |
|  |  |  |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 38 | $710-04931$ | Bolt M6 $\times 28$ |
| 39 | $951-12220$ | Ignition Coil Assembly |
| 40 | $712-04220$ | Flywheel Nut M16×1.5 |
| 41 | $951-12221$ | Plate |
| 42 | $951-12222 A$ | Cooling Fan |
| 43 | $919-05089$ | Flywheel |
| 44 | $951-12224$ | Coil Assy. Charge |
| 45 | $710-04940$ | Bolt M6×10 |
| 46 | $951-12279$ | Cowl |

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| Ref. | Part Number | Description |
| ---: | :--- | :--- |
| 120 | $951-14458$ | Air Filter Cover Assembly |
| 121 | $951-14466$ | Air Filter Lock Nut |
| 122 | $951-12255$ | Air Filter Cover |
| 123 | $951-12256$ | Sponge Filter |
| 125 | $951-12260$ | Air Filter Assembly |
| 126 | $712-04212$ | Nut M6 |
| 127 | $951-12328$ | Rubber Cap |
| 128 | $951-12257 A$ | Manifold |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 129 | $951-12258$ A | Manifold Gasket |
| 130 | $951-05149$ | Carburetor Assembly |
| 131 | $951-11731$ | Fuel Hose Clamp |
| 132 | $951-11336$ | Fuel Line Kit |
| 133 | $723-04071$ | Plastic Support Clamp |
| 135 | $951-12261$ | Carburetor Gasket |
| 136 | $951-12262$ | Carburetor Insulator |
| 137 | $951-12263$ | Carburetor Insulator Gasket |
| 138 | $951-12264$ | Carb Stud |
|  | $951-14708$ | Carburetor Kit - Major |
| A | $n / a$ | Choke Shaft |
| B | $n / a$ | Choke Shaft Fiber O-Ring |
| C | $n / a$ | Choke Return Spring |
| D | $n / a$ | Flat Steel Washer |
| E | $n / a$ | Choke Plate |
| F | $n / a$ | Idle Jet Assembly |
| G | $n / a$ | Idle Jet O-Ring |
| H | $n / a$ | Sheetmetal Housing |
| I | $n / a$ | Throttle Shaft |
| J | $n / a$ | Throttle Plate |
| K | $n / a$ | Screw M3x5 |
| L | $n / a$ | Lock Washer |


| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| M | $n / a$ | Nylon/Plastic O-Ring |
| N | $n / a$ | Fiber O-Ring |
| O | $n / a$ | Idle Speed Adjusting Screw |
| P | $n / a$ | Idle Mixture Screw |
| Q | $n / a$ | Carburetor Body |
| R | $n / a$ | Fuel Inlet |
| S | $n / a$ | Float Pin |
| T | $n / a$ | Emulsion Tube |
| U | $n / a$ | Needle Valve |
| V | $n / a$ | Main Jet |
| W | $n / a$ | Needle Valve Spring |
| X | $n / a$ | Float |
| Y | $n / a$ | Fuel Bowl O-Ring |
| Z | $n / a$ | Ring |
| AA | $n / a$ | Fuel Bowl |
| BB | $n / a$ | Solenoid Valve Assembly |
| CC | $n / a$ | Solenoid Valve Washer |
| DD | $n / a$ | Fuel Drain Plug Gasket |
| EE | $n / a$ | Fuel Drain Plug |
| FF | $n / a$ | Ring |
| GG | $n / a$ | Seat/Fuel Bowl Bolt |
|  |  |  |
|  |  |  |

## 4P90HUA Crankcase



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 47 | $951-11499$ | Upper Crankshaft Seal |
| 48 | $710-04916$ | Bolt M6x14 |
| 49 | $951-14456$ | Breather Cover Plate |
| 50 | $951-12226$ | Breather Gasket |
| 51 | $951-12685$ | Umbrella Valve |
| 52 | $951-12227$ | Mesh Screen |
| 53 | $951-12686$ | Umbrella Valve Seat |
| 54 | $951-12228$ | Choke Linkage |
| 55 | $947-06356$ | Governor Arm Shaft |
| 56 | $736-04558$ | Governor Washer |
| 57 | $714-04074$ | Governor Cotter Pin |
| 58 | $951-11574$ | Governor Seal |
| 59 | $951-12230$ | Throttle Linkage |
| 60 | $951-12231$ | Throttle Linkage Spring |
| 62 | $951-12232$ | Governor Arm |
| 63 | $710-04908$ | Governor Arm Bolt |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 64 | $712-04212$ | Governor Arm Nut M6 |
| 65 | $932-05187$ | Governor Spring |
| 66 | $710-04979$ | Bolt M6x18 |
| 67 | $710-05310$ | Bolt M6x38 |
| 68 | $951-14457$ | Component Bracket/Separate |
| 69 | $750-05530$ | Component Bracket Spacer |
| 70 | $951-12235$ | Breather Hose Assembly |
| 72 | $951-12236$ | Breather Hose Clamp |
| 73 | $919-05022$ A | Crankcase |
| 74 | $951-12237$ | Crankcase Cover Gasket |
| 170 | $951-05156$ | Piston Ring Set |
| 175 | $951-11953$ | Piston Pin Snap Ring |
| 176 | $951-14677$ | Piston |
| 177 | $951-11954$ | Piston Pin |
| 178 | $951-12277$ | Connecting Rod Assembly |
| 181 | $710-05319$ | Connecting Rod Bolt |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 8 | $710-05306$ | Bolt M8×40 |
| 9 | $951-12207$ | Starter Assembly |
| 10 | $710-05307$ | Screw M5×25 |
| 11 | $736-04554$ | Lock Washer 5 |
| 12 | $736-04556$ | Plain Washer 6 |
| 13 | $951-12208$ | Electrical Starter Front Cover |
| 14 | $951-12211$ | Bearing |
| 15 | $951-12210$ | Pinion/Clutch Assembly |
| 16 | $951-12312$ | Gear |
| 17 | $951-12209$ | Bearing |
| 18 | $951-12212$ | Pinion Cover |
| 19 | $951-12214$ | Bearing 6001Zz |
| 20 | $951-12215$ | Starter Armature |
| 21 | $951-12216$ | Bearing |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 22 | $951-12528$ | Starter Housing Assembly |
| 24 | $951-12217$ | Screw |
| 25 | $736-04554$ | Lock Washer |
| 26 | $951-12529$ | Brush Assembly |
| 29 | $951-12219$ | Electrical Starter Back Cover |
| 30 | $710-05308$ | Bolt M6×100 |
| 31 | $710-05309$ | Bolt M6×30 Assembly |
| 32 | $951-12324$ | Waterproof Washer |
| 33 | $736-04555$ | Insulation Washer |
| 34 | $736-04556$ | Plain Washer 6 |
| 35 | $736-04477$ | Lock Washer 6 |
| 36 | $712-04212$ | Nut M6 |
| 37 | $715-04120$ | Dowel Pin 10×14 |
|  |  |  |



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 1 | $951-12205$ | Debris Shield |
| 2 | $712-04290$ | Nut |
| 3 | $750-05320$ | Engine Shroud Spacer |
| 4 | $951-14454$ | Starter / Shroud Stud M6×99 |
| 5 | $951-11622$ | Flexible Clamp |
| 6 | $710-05305$ | Hook Bolt |
| 7 | $951-14455$ | Air Shield |
| 182 | $710-05303$ | Self-Tapping Bolt $5.5 \times 25$ |

## 4P90HUA Crankshaft \& Crankcase Cover



## 4P90HUA Crankshaft \& Crankcase Cover

| Ref. | Part Number | Description |
| :--- | :--- | :--- |
| 5 | $951-11622$ | Flexible Clamp |
| 75 | $951-12238$ | Crankshaft Assembly |
| 76 | $951-11969$ | Main Bearing |
| 77 | $951-10307$ | Woodruff Key |
| 79 | $951-12239$ | Dipstick Assembly |
| 80 | $951-12241$ | Upper O-Ring |
| 81 | $951-12363$ | Lower O-Ring |
| 82 | $951-12240$ | Oil Fill Tube Assembly |
| 83 | $710-04980$ | Bolt M6×35 |
| 84 | $951-11644$ | Oil Drain Plug |
| 85 | $951-12242$ | Regulator |
| 86 | $715-04121$ | Dowel Pin $8 \times 14$ |
| 87 | $951-12243$ | Ball 6.35 |
| 88 | $951-12244$ | Spring |
| 89 | $710-05312$ | Bolt |
| 90 | $736-04557$ | Crankshaft Thrust Washer |
| 91 | $951-12245$ | Balanceable Shaft Bearing |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 92 | $751-12246$ | Balanceable Shaft Assembly |
| 93 | $736-04559$ | Balanceable Thrust Washer |
| 98 | $951-12248$ | Oil Pump Assembly |
| 99 | $951-12247$ | O-Ring $10 \times 2.65$ |
| 100 | $951-12249$ | Filter |
| 101 | $951-12250$ | Filter Spring |
| 102 | $951-12251$ | O-Ring 35.5×2.65 |
| 103 | $951-12252$ | Filter Cover |
| 104 | $951-11956$ | Governor Gear/Shaft Assembly |
| 112 | $710-05313$ | Bolt M8×15 |
| 113 | $736-04560$ | Oil Drain Plug Washer |
| 114 | $951-12690$ | Oil Filter |
| 115 | $951-12253$ | Screw Joint |
| 116 | $919-05090$ | Crankcase Cover |
| 117 | $710-04982$ | Bolt M8 $\times 54$ |
| 118 | $951-11375$ | Lower Crankshaft Seal |
| 119 | $710-05314$ | Bolt M8×43 |

## 4P90HUA Cylinder Head



| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 139 | $710-05315$ | Bolt M5 $\times 10$ |
| 140 | $951-12265$ | Cowl |
| 141 | $710-05316$ | Valve Cover Bolt |
| 142 | $951-12266$ | Valve Cover |
| 143 | $951-12267$ | Valve Cover Ring |
| 144 | $951-11981$ | Rocker Arm Assembly |
| 145 | $751-11124$ | Jam Nut |
| 146 | $751-11123$ | Fulcrum Nut |
| 147 | $951-11966$ | Rocker Arm |
| 148 | $710-04962$ | Rocker Arm Stud |
| 149 | $951-12268$ | Push Rod Guide |
| 150 | $951-12269$ | Exhaust Valve Adjuster |
| 151 | $951-12080$ | Exhaust Valve Spring Retainer |
| 152 | $951-12078$ | Valve Spring |
| 153 | $951-11964$ | Intake Valve Seal |
| 154 | $951-12077$ | Valve Spring Retainer |


| Ref. | Part Number | Description |
| :---: | :--- | :--- |
| 155 | $951-11337$ | Valve Kit |
| 156 | $951-11337$ | Valve Kit |
| 157 | $712-04219$ | Nut M8 |
| 158 | $951-12271$ | Exhaust Pipe Gasket |
| 159 | $951-14459$ | Muff Stud M8×47 |
| 159 | $951-14464$ | Muffler Stud Assembly |
| 160 | $951-10292$ | Spark Plug/F6Rtc |
| 161 | $710-05317$ | Bolt M10×1.25×85 |
| 162 | $710-05318$ | Bolt /M10×1.25×65 |
| 163 | $951-14706$ | Cylinder Head |
| 164 | $951-12273$ | Cylinder Head Gasket |
| 165 | $715-04122$ | Cylinder Head Dowel 12×16 |
| 166 | $951-11335$ | Push Rod Kit |
| 167 | $951-11962$ | Tappet |
| 168 | $736-04561$ | Camshaft Thrust Washer |
| 169 | $951-12274$ | Camshaft Assembly |

## 4P90HUA Ignition \& Electrical



Notes
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