

Wire electrode for electrical discharge machining

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 06/29/2015

Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : Wire electrode for electrical discharge machining

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Electrical discharge machining

1.3. Details of the supplier of the safety data sheet

Thermocompact
181, Route de Sarves - Metz-Tessy - CS 70021
PRINGY CEDEX, 74371 - FRANCE
T +33 (0)4 50 65 69 02 - F +33 (0)4 50 27 17 37
thermo@thermocompact.com - www.thermocompact.com

1.4. Emergency telephone number

Country	Organisation/Company	Address	Emergency number
USA	American Association of Poison Control Centers	515 King Street, Suite 510 VA 22314 Alexandria	1-800-222-1222

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Not classified

2.2. Label elements

None

2.3. Other hazards

Other hazards not contributing to the classification : None, to our knowledge.

2.4. Unknown acute toxicity (GHS-US)

Not applicable.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS-US classification
Copper	(CAS No) 7440-50-8	> 50	Not classified
Zinc	(CAS No) 7440-66-6	< 50	Not classified

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : In case of inhalation of fumes of molten material or dust: Move the affected person away from the contaminated area and into the fresh air. Ask for medical advice.

First-aid measures after skin contact : Remove all contaminated clothing and footwear. Rinse with plenty of water. If case of redness or irritation, call a doctor.

First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Consult an eye specialist.

First-aid measures after ingestion : If the person is fully conscious, make him/her drink plenty of water. Never give an unconscious person anything to drink. Get medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : None known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Special powder against metallic fire (Class D).

5.2. Special hazards arising from the substance or mixture

Fire hazard : Not classified as flammable according to EC criteria, but may present a risk in the event of a fire.

Explosion hazard : Potential dust explosion hazard from airborne release.

Reactivity : To our knowledge, the product does not present any particular risk, under normal conditions of use.

5.3. Advice for firefighters

Firefighting instructions : Contain the extinguishing fluids by bunding. Do not breathe fumes.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Do not discharge into drains or rivers.

6.3. Methods and material for containment and cleaning up

For containment : Recover mechanically the product. Gather the product and place it in a spare container that has been suitably labelled.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust.

Hygiene measures : Do not drink, eat or smoke in the workplace. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed. Protect from moisture. Store in a dry, cool place.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Wire electrode for electrical discharge machining	
ACGIH	Not applicable
OSHA	Not applicable
Copper (7440-50-8)	
ACGIH	Not applicable
OSHA	Not applicable
Zinc (7440-66-6)	
ACGIH	Not applicable
OSHA	Not applicable

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8.2. Exposure controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Hand protection	: Protective gloves. The protective gloves to be used must comply with the specifications of EC directive 89/686/EEC and the resultant standard EN 374. Breakthrough time : refer to the recommendations of the supplier.
Eye protection	: Safety glasses with side shields.
Respiratory protection	: Not necessary with sufficient ventilation.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Colourless.
Odour	: odourless
Odour threshold	: No data available
pH	: Not applicable
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: No data available
Explosive limits	: Not applicable
Explosive properties	: Not explosive.
Oxidising properties	: Non oxidizing material according to EC criteria.
Vapour pressure	: No data available
Relative density	: No data available
Relative vapour density at 20 °C	: No data available
Solubility	: Water: Solubility in water of component(s) of the mixture : • Copper: Insoluble • Zinc: Insoluble
Log Pow	: No data available
Log Kow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

To our knowledge, the product does not present any particular risk, under normal conditions of use.

10.2. Chemical stability

Stable at ambient temperature and under normal conditions of use.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Water, humidity. Avoid raising powdered material due to explosion hazard.

10.5. Incompatible materials

Strong bases. Strong oxidizing agents. Halogenated compounds. Ammonia. Alkali metals. Halogenated hydrocarbons.

10.6. Hazardous decomposition products

On contact with acid releases: Hydrogen.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified pH: Not applicable
Serious eye damage/irritation	: Not classified pH: Not applicable
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Presents no particular risk to the environment, provided the disposal requirements (see section 13) and national or local regulations are complied with.
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Copper (7440-50-8)

LC50 fish	0,01 mg/l (C. auratus)
LC50 other aquatic organisms	0,55 mg/l (Shell) (12h)

12.2. Persistence and degradability

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Persistence and degradability	Not readily biodegradable.
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12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Effect on global warming	: No known effects from this product.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Dispose of in accordance with relevant local regulations.
Additional information	: The user's attention is drawn to the possible existence of specific european, national or local regulations regarding disposal.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT
Not regulated for transport

Additional information

Other information	: No supplementary information available.
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ADR

No additional information available

Transport by sea

No additional information available

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

Copper (7440-50-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

Zinc (7440-66-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Subject to reporting requirements of United States SARA Section 313

15.2. International regulations

CANADA

Copper (7440-50-8)

Listed on the Canadian DSL (Domestic Substances List)

WHMIS Classification

Uncontrolled product according to WHMIS classification criteria

Zinc (7440-66-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

Copper (7440-50-8)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Zinc (7440-66-6)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

National regulations

Copper (7440-50-8)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Canadian IDL (Ingredient Disclosure List)
Listed on INSQ (Mexican national Inventory of Chemical Substances)
Listed on Turkish inventory of chemical

Zinc (7440-66-6)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
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Listed on NZIoC (New Zealand Inventory of Chemicals)
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15.3. US State regulations

No additional information available

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SECTION 16: Other information

Other information

: Safety data sheet established by : LISAM SERVICES - TELEGIS
17, Rue de la Couture F-60400 PASSEL
Safety Made Easy with www.lisam.com.

SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product